



STATE OF IDAHO
DEPARTMENT OF
ENVIRONMENTAL QUALITY

1410 North Hilton • Boise, Idaho 83706 • (208) 373-0502
www.deq.idaho.gov

Governor Brad Little
Director John H. Tippets

March 22, 2019

Chris Cappel, Blackfoot Facility Manager
Basic American Potato Co Inc
409 West Collins Road
Blackfoot, ID 83221

RE: Facility ID No. 011-00012, Basic American Potato Co Inc, Blackfoot
Final Tier I Operating Permit Letter

Dear Mr. Cappel:

The Department of Environmental Quality (DEQ) is issuing Tier I Operating Permit No. T1- 2018.0013 to Basic American Potato Co Inc at Blackfoot in accordance with IDAPA 58.01.01.300 through 386, Rules for the Control of Air Pollution in Idaho (Rules).

The enclosed permit is effective immediately, summarizes the applicable requirements for your facility, and requires an annual compliance certification for all emissions units. This permit replaces Tier I Operating Permit No. T1-2008.0077, issued January 29, 2016. The enclosed operating permit is based on the information contained in your permit application received on January 25, 2018. Modifications to and/or renewal of this operating permit shall be requested in a timely manner in accordance with the Rules.

In order to fully understand the compliance requirements of this permit, DEQ highly recommends that you schedule a meeting with Melissa Gibbs, Regional Air Quality Manager, at (208) 236-6160 to review and discuss the terms and conditions of this permit. Should you choose to schedule this meeting, DEQ recommends the following representatives attend the meeting: your facility's plant manager, responsible official, environmental contact, and any other staff responsible for day-to-day compliance with permit conditions.

Pursuant to IDAPA 58.01.23, you, as well as any other entity, may have the right to appeal this final agency action within 35 days of the date of this decision. However, prior to filing a petition for a contested case, I encourage you to call Rakael Pope at (208) 373-0502 or Rakael.Pope@deq.idaho.gov to address any questions or concerns you may have with the enclosed permit.

Sincerely,

A handwritten signature in black ink, appearing to read "Mike Simon".

Mike Simon
Stationary Source Program Manager
Air Quality Division

MSrp

Permit No. T1-2018.0013 PROJ 62002

Enclosure

Air Quality

TIER I OPERATING PERMIT

Permittee	Basic American Potato Co Inc
Permit Number	T1-2018.0013
Project ID	62002
Facility ID	011-00012
Facility Location	409 West Collins Road Blackfoot, ID 83221

Permit Authority

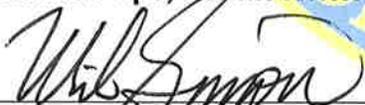
This permit (a) is issued according to the "Rules for the Control of Air Pollution in Idaho" (Rules) (IDAPA 58.01.01.300-386) (b) incorporates all applicable terms and conditions of prior air quality permits issued by the Idaho Department of Environmental Quality (DEQ) for the permitted source, unless the permittee emits toxic pollutants subject to state-only requirements pursuant to IDAPA 58.01.01.210 and the permittee elects not to incorporate those terms and conditions into this operating permit.

The permittee shall comply with the terms and conditions of this permit. The effective date of this permit is the date of signature by DEQ on this cover page.

Date Issued March 22, 2019

Date Expires March 22, 2024


Rakael Pope, Permit Writer


Mike Simon, Stationary Source Manager

Contents

1	Acronyms, Units, and Chemical Nomenclature	3
2	Permit Scope	5
3	Facility-Wide Conditions.....	9
4	East and West Processing Boilers.....	18
5	Dryers	21
6	Material Transfer Operations, Flakers, and Peelers.....	23
7	Summary of Emission Rate Limits.....	26
8	General Provisions.....	27

1 Acronyms, Units, and Chemical Nomenclature

acfm	actual cubic feet per minute
ASTM	American Society for Testing and Materials
BACT	Best Available Control Technology
BAPCI	Basic American Potato Company, Inc.
BMP	best management practices
Btu	British thermal unit
CAA	Clean Air Act
cfm	cubic feet per minute
CFR	Code of Federal Regulations
CO	carbon monoxide
CO ₂	carbon dioxide
DEQ	Idaho Department of Environmental Quality
dscf	dry standard cubic feet
EPA	United States Environmental Protection Agency
gph	gallons per hour
gpm	gallons per minute
gr	grains (1 lb = 7,000 grains)
HAP	hazardous air pollutants
hp	horsepower
hr/yr	hours per consecutive 12-calendar-month period
IDAPA	a numbering designation for all administrative rules in Idaho promulgated in accordance with the Idaho Administrative Procedures Act
lb/hr	pounds per hour
MACT	Maximum Achievable Control Technology
MMBtu	million British thermal units
MMscf	million standard cubic feet
MRRR	Monitoring, Recordkeeping and Reporting Requirements
NESHAP	National Emission Standards for Hazardous Air Pollutants
NO ₂	nitrogen dioxide
NO _x	nitrogen oxides
NSPS	New Source Performance Standards
O&M	operation and maintenance
O ₂	oxygen
PC	permit condition
PM	particulate matter
PM _{2.5}	particulate matter with an aerodynamic diameter less than or equal to a nominal 2.5 micrometers
PM ₁₀	particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers
ppm	parts per million
ppmw	parts per million by weight
PSD	Prevention of Significant Deterioration
psig	pounds per square inch gauge
PTC	permit to construct
PTE	potential to emit
PW	process weight rate
RICE	reciprocating internal combustion engines
Rules	Rules for the Control of Air Pollution in Idaho
scf	standard cubic feet
SIP	State Implementation Plan

SO ₂	sulfur dioxide
SO _x	sulfur oxides
T/day	tons per calendar day
T/hr	tons per hour
T/yr	tons per consecutive 12 calendar-month period
T1	Tier I operating permit
U.S.C.	United States Code
VOC	volatile organic compound

2 Permit Scope

Purpose

- 2.1 This Tier I operating permit establishes facility-wide requirements in accordance with the Idaho State Implementation Plan control strategy and the Rules.
- 2.2 This Tier I operating permit incorporates the following permit(s):
- Permit to Construct No. P-2010.0057, issued August 30, 2018
 - Tier I Operating Permit No. T1-2008.0077, issued January 29, 2016
- 2.3 This Tier I operating permit replaces the following permit(s):
- Tier I Operating Permit No. T1-2008.0077, issued January 29, 2016

Regulated Sources

Table 2.1 lists all sources of regulated emissions in this permit.

Table 2.1 Regulated Sources

Permit Section	Source	Control Equipment
4,7	<u>East processing boiler:</u> Manufacturer: Nebraska Boiler Company Model: NS-C-50 Heat input rating: 53.4 MMBtu/hr Fuel: Natural gas	Low-NO _x (30ppm) burner for natural gas
	<u>West processing boiler</u> Manufacturer: Eric City Model: SA60H-21 Heat input rating: 40.5 MMBtu/hr Fuel: Natural gas	None
5,7	<u>Dehydration air dryer No. 1:</u> Manufacturer: Proctor Burner Model: Eclipse Manufacture Date: 1982 Heat input rating: Stage A = 6.4 MMBtu/hr Stage B = 2.8 MMBtu/hr Stage C = 2.8 MMBtu/hr Max. production: Stage A =1,000 lb/hr Stage B&C =1,000 lb/hr Fuel: Natural gas	None
	<u>Dehydration air dryer No. 2:</u> Manufacturer: Proctor Burner Model: Eclipse Manufacture Date: 1982 Heat input rating: Stage A = 6.4 MMBtu/hr Stage B = 2.8 MMBtu/hr Stage C = 2.8 MMBtu/hr Max. production: Stage A =1,000 lb/hr Stage B&C =1,000 lb/hr Fuel: Natural gas	None

Permit Section	Source	Control Equipment
5,7	<u>Dehydration air dryer No. 3:</u> Manufacturer: Proctor Burner Model: Eclipse Manufacture Date: 1982 Heat input rating: Stage A = 6.4 MMBtu/hr Stage B = 2.8 MMBtu/hr Stage C = 2.8 MMBtu/hr Max. production: Stage A =1,000 lb/hr Stage B&C =1,000 lb/hr Fuel: Natural gas	None
	<u>Dehydration bin dryer:</u> Manufacturer: Nonpareil Burner Model: Eclipse Manufacture Date: 2007 Heat input rating: 2 MMBtu/hr Max. production: 1,000 lb/hr output Fuel: Natural Gas	None
	<u>Dehydration research dryer:</u> Manufacturer: Carrier Model: OAC Burner Model: Maxon Manufacture Date: 1990 Heat input rating: 0.88 MMBtu/hr Max. production: 125 lb/hr output Fuel: Natural gas	None
6,7	<u>Processing peeler exhaust</u> Manufacturer: Odenburg Maximum capacity: 5,000 lb/hr output	None
	<u>Flaker No. 1</u> Manufacturer: Blau-Knox Maximum capacity: 1,250 lb/hr output Fuel: Natural gas	None
	<u>Flaker No. 2</u> Manufacturer: Blau-Knox Maximum capacity: 1,250 lb/hr output Fuel: Natural gas	None
	<u>Flaker No. 3</u> Manufacturer: Blau-Knox Maximum capacity: 1,000 lb/hr output Fuel: Natural gas	None
	<u>Flaker No. 4</u> Manufacturer: Blau-Knox Maximum capacity: 1,000 lb/hr output Fuel: Natural gas	None
	<u>Flaker No. 5</u> Manufacturer: Blau-Knox Maximum capacity: 1,000 lb/hr output Fuel: Natural gas	None
	<u>Grinding circuit No. 1 material transfer</u>	<u>Grinding circuit No. 1 baghouse</u> Manufacturer: Mikropulsaire No. of bags: 36 Flowrate: 2,500 cfm
	<u>Grinding circuit No. 2 material transfer</u>	<u>Grinding circuit No. 2 baghouse</u> Manufacturer: Mikropulsaire No. of bags: 48 Flowrate: 3,360 cfm
	<u>Flake material transfer</u>	<u>Flake baghouse</u> Manufacturer: Mikropulsaire No. of bags: 100 Flowrate: 7,000 cfm

Permit Section	Source	Control Equipment
6,7	<u>Packaging material transfer</u>	<u>Packaging baghouse No. 1</u> Manufacturer: Mikropulsaire, No. of bags: 9 Flowrate: 630 cfm PM ₁₀ control efficiency: 99%
		<u>Packaging baghouse No. 2</u> Manufacturer: Mikropulsaire No. of bags: 25 Flowrate: 1,750 cfm PM ₁₀ control efficiency: 99%
	<u>Crush-room material transfer</u>	<u>Crush-room baghouse No. 1</u> Manufacturer: Mikropulsaire, No. of bags: 9 Flowrate: 630 cfm PM ₁₀ control efficiency: 99%
		<u>Crush-room baghouse No. 2</u> Manufacturer: Mikropulsaire No. of bags: 25 Flowrate: 1,750 cfm PM ₁₀ control efficiency: 99%
	<u>Dehydration steam peeler</u> Manufacturer: Odenberg Max. production: 5,000 lb/hr output	None
8	<u>Dehydration North Boiler:</u> Manufacturer: Highlander Model: 250-3 Manufacture Date: 1981 Heat input rating: 10.5 MMBtu/hr Fuel: Natural Gas Fuel consumption: 10,500 scf/hr for gas	None
	<u>Dehydration South boiler:</u> Manufacturer: Highlander Model: 200-3 Burner Model: Scotch Marine Manufacture Date: 1981 Heat input rating: 8.4 MMBtu/hr Fuel: Natural Gas Fuel consumption: 8,400 scf/hr	None
	<u>Reblend-room air makeup:</u> Manufacturer: Hartzell Heat input rating: 1 MMBtu/hr Fuel: Natural gas	None
	<u>Scratch-mash air makeup:</u> Manufacturer: Hartzell, Heat input rating: 5 MMBtu/hr Fuel: Natural gas	None
	<u>Building No. 3 air makeup:</u> Manufacturer: Hartzell Heat input rating: 3 MMBtu/hr Fuel: Natural gas	None
	<u>Building No. 4 air makeup:</u> Manufacturer: Hartzell Heat input rating: 10 MMBtu/hr Fuel: Natural gas	None
	<u>Wet area air makeup:</u> Manufacturer: Hartzell Heat input rating: 3.5 MMBtu/hr Fuel: Natural gas	None

Permit Section	Source	Control Equipment
8	<u>South dryer room air makeup:</u> Manufacturer: Hartzell Heat input rating: 5 MMBtu/hr Fuel: Natural gas	None
	<u>South dryer room roof air makeup:</u> Manufacturer: Hartzell Heat input rating: 5 MMBtu/hr Fuel: Natural gas	None
	<u>Inspection room roof air makeup:</u> Manufacturer: Hartzell Heat input rating: 3.5 MMBtu/hr Fuel: Natural gas	None
	<u>Room Heater:</u> Manufacturer: Concept Designs Heat input rating: 3.3 MMBtu/hr Fuel: Natural gas	None
	<u>Wet area air makeup:</u> Manufacturer: Hartzell Heat input rating: 3.5 MMBtu/hr Fuel: Natural gas	None
	<u>South dryer room air makeup:</u> Manufacturer: Hartzell Heat input rating: 5 MMBtu/hr Fuel: Natural gas	None

3 Facility-Wide Conditions

Table 3.1 contains a summary of requirements that apply generally to emissions units at the facility.

Table 3.1 Applicable Requirements Summary^(a)

Permit Conditions	Parameter	Limit/Standard Summary	Applicable Requirements Reference	Monitoring, Recordkeeping, and Reporting Requirements
3.1-3.4	Fugitive Dust	Reasonable control	IDAPA 58.01.01.650–651	3.2–3.4, 3.21, 3.26
3.5, 3.6	Odors	Reasonable control	IDAPA 58.01.01.775–776	3.6, 3.24, 3.21, 3.26
3.7-3.9	Visible Emissions	20% opacity for no more than 3 minutes in any 60-minute period	IDAPA 58.01.01.625	3.8, 3.9, 3.21, 3.26
3.10-3.14	Excess Emissions	Compliance with IDAPA 58.01.01.130-136	IDAPA 58.01.01.130–136	3.10-3.14, 3.21, 3.26
3.15	PM	Natural gas only 0.015 gr/dscf at 3% O ₂	IDAPA 58.01.01.676–677	(see Emissions Unit/Source Name Section)
3.16	Open Burning	Compliance with IDAPA 58.01.01.600-623	IDAPA 58.01.01.600–623	3.16, 3.21, 3.26
3.17	Asbestos	Compliance with 40 CFR 61, Subpart M	40 CFR 61, Subpart M	3.18, 3.21, 3.26
3.18	Accidental Release Prevention	Compliance with 40 CFR 68	40 CFR 68	3.18, 3.21, 3.26
3.19	Recycling and Emissions Reductions	Compliance with 40 CFR 82, Subpart F	40 CFR 82, Subpart F	3.19, 3.21, 3.26
3.20	NSPS General Provisions	Compliance with 40 CFR 60, Subpart A	IDAPA 58.01.01.107.03	3.20, 3.21, 3.26
3.21	Monitoring and Recordkeeping	Maintenance of required records	IDAPA 58.01.01.322.06	3.21, 3.26
3.22-3.25	Testing	Compliance testing	IDAPA 58.01.01.157	3.22–3.25, 3.21, 3.26
3.26	Reports and Certifications	Submittal of required reports, notifications, and certifications	IDAPA 58.01.01.322.08	3.26
3.27	Incorporation of Federal Requirements by Reference	Compliance with applicable federal requirements referenced	IDAPA 58.01.01.107	3.36
3.28	Process Weight Limitations	Compliance with IDAPA 58.01.01.701 or 702	IDAPA 58.01.01.701-702	3.28, 3.21, 3.26

a) The table is for reference only. Specific requirements are set forth in individual permit sections below.

Fugitive Dust

3.1 All reasonable precautions shall be taken to prevent particulate matter (PM) from becoming airborne in accordance with IDAPA 58.01.01.650–651.

[IDAPA 58.01.01.650–651, 4/11/15]

3.2 The permittee shall monitor and maintain records of the frequency and the method(s) used (e.g., water, chemical dust suppressants) to reasonably control fugitive emissions.

[IDAPA 58.01.01.322.06, 07, 5/1/94]

3.3 The permittee shall maintain records of all fugitive dust complaints received. The permittee shall take appropriate corrective action as expeditiously as practicable after receiving of a valid complaint. The records shall include, at a minimum, the date that each complaint was received and a description of the following: the complaint, the permittee’s assessment of the validity of the complaint, any corrective action taken, and the date the corrective action was taken.

[IDAPA 58.01.01.322.06, 07, 5/1/94]

- 3.4 The permittee shall conduct a scheduled, no less frequently than monthly, facility wide inspection of potential sources of fugitive emissions during daylight hours and under normal operating conditions to ensure that the methods used to reasonably control fugitive emissions are effective. If fugitive emissions are not being reasonably controlled, the permittee shall take corrective action as expeditiously as practicable. The permittee shall maintain records of the results of each fugitive emissions inspection. The records shall include, at a minimum, the date of each inspection and a description of the following: the permittee's assessment of the conditions existing at the time fugitive emissions were present (if observed), any corrective action taken in response to the fugitive emissions, and the date the corrective action was taken.

[IDAPA 58.01.01.322.06, 07, 5/1/94]

Odors

- 3.5 The permittee shall not allow, suffer, cause, or permit the emission of odorous gases, liquids, or solids to the atmosphere in such quantities as to cause air pollution.

[IDAPA 58.01.01.775-776 (state only), 5/1/94]

- 3.6 The permittee shall maintain records of all odor complaints received. If the complaint has merit, the permittee shall take appropriate corrective action as expeditiously as practicable. The records shall include, at a minimum, the date that each complaint was received and a description of the following: the complaint, the permittee's assessment of the validity of the complaint, any corrective action taken, and the date the corrective action was taken.

[IDAPA 58.01.01.322.06, 07 (state only), 5/1/94]

Visible Emissions

- 3.7 The permittee shall not discharge any air pollutant to the atmosphere from any point of emission for a period or periods aggregating more than three minutes in any 60-minute period which is greater than 20% opacity as determined by procedures contained in IDAPA 58.01.01.625. These provisions shall not apply when the presence of uncombined water, NO_x, and/or chlorine gas is the only reason for the failure of the emission to comply with the requirements of this section.

[IDAPA 58.01.01.625, 4/5/00]

- 3.8 The permittee shall conduct a scheduled, no less frequently than quarterly, facility-wide inspection of potential sources of visible emissions, including all applicable insignificant activities, during daylight hours and under normal operating conditions. Sources that are monitored using a continuous opacity monitoring system (COMS) are not required to comply with this permit condition. The inspection shall consist of a see/no see evaluation for each potential source of visible emissions. If any visible emissions are present from any point of emission, the permittee shall either:

- a) Take appropriate corrective action as expeditiously as practicable to eliminate the visible emissions. Within 24 hours of the initial see/no see evaluation and after the corrective action, the permittee shall conduct a see/no see evaluation of the emissions point in question. If the visible emissions are not eliminated, the permittee shall comply with b).

or

- b) Perform a Method 9 opacity test in accordance with the procedures outlined in IDAPA 58.01.01.625. A minimum of 30 observations shall be recorded when conducting the opacity test. If opacity is greater than 20%, as measured using Method 9, for a period or periods aggregating more than three minutes in any 60-minute period, the permittee shall

take all necessary corrective actions and report the period or periods as an excess emission in the annual compliance certification and in accordance with IDAPA 58.01.01.130–136.

[IDAPA 58.01.01.322.06, 5/1/94]

- 3.9 The permittee shall maintain records of the results of each visible emission inspection and each opacity test when conducted. The records shall include, at a minimum, the date and results of each inspection and test and a description of the following: the permittee's assessment of the conditions existing at the time visible emissions are present (if observed), any corrective action taken in response to the visible emissions, and the date corrective action was taken.

[IDAPA 58.01.01.322.07, 5/1/94]

Excess Emissions

Excess Emissions-General

- 3.10 The permittee shall comply with the procedures and requirements of IDAPA 58.01.01.130–136 for excess emissions. The provisions of IDAPA 58.01.01.130–136 shall govern in the event of conflicts between the excess emissions facility wide conditions (Permit Conditions 3.10 through 3.14) and the regulations of IDAPA 58.01.01.130–136.

During an excess emissions event, the permittee shall, with all practicable speed, initiate and complete appropriate and reasonable action to correct the conditions causing the excess emissions event; to reduce the frequency of occurrence of such events; to minimize the amount by which the emission standard is exceeded; and shall, as provided below or upon request of DEQ, submit a full report of such occurrence, including a statement of all known causes, and of the scheduling and nature of the actions to be taken.

[IDAPA 58.01.01.132, 4/5/00]

Excess Emissions-Startup, Shutdown, and Scheduled Maintenance

- 3.11 In all cases where startup, shutdown, or scheduled maintenance of any equipment or emission unit is expected to result or results in an excess emissions event, the permittee shall demonstrate compliance with IDAPA 58.01.01.133.01(a) through (d), including, but not limited to, the following:

- Prohibiting any scheduled startup, shutdown, or maintenance resulting in excess emissions shall occur during any period in which an Atmospheric Stagnation Advisory or a Wood Stove Curtailment Advisory has been declared by DEQ.
- Notifying DEQ of the excess emissions event as soon as reasonably possible, but no later than two hours prior to, the start of the event, unless the permittee demonstrates to DEQ's satisfaction that a shorter advance notice was necessary.
- Reporting and recording the information required pursuant to the excess emissions reporting and recordkeeping requirements (Permit Conditions 3.13 and 3.14) and IDAPA 58.01.01.135 and 136 for each excess emissions event due to startup, shutdown, or scheduled maintenance.

[IDAPA 58.01.01.133, 4/11/06]

Excess Emissions-Upset, Breakdown, or Safety Measures

- 3.12 In all cases where upset or breakdown of equipment or an emissions unit, or the initiation of safety measures, results or may result in an excess emissions event, the permittee shall demonstrate compliance with IDAPA 58.01.01.134.01(a) and (b) and the following:

- Immediately undertake all appropriate measures to reduce and, to the extent possible, eliminate excess emissions resulting from the event and to minimize the impact of such excess emissions on the ambient air quality and public health.

- Notify DEQ of any upset, breakdown, or safety event that results in excess emissions. Such notification shall identify the time, specific location, equipment or emissions unit involved, and (to the extent known) the cause(s) of the occurrence. The notification shall be given as soon as reasonably possible, but no later than 24 hours after the event, unless the permittee demonstrates to DEQ's satisfaction that the longer reporting period was necessary.
- Report and record the information required pursuant to the excess emissions reporting and recordkeeping facility wide conditions (Permit Conditions 3.13 and 3.14) and IDAPA 58.01.01.135 and 136 for each excess emissions event caused by an upset, breakdown, or safety measure.
- During any period of excess emissions caused by upset, breakdown, or operation under facility safety measures, DEQ may require the permittee to immediately reduce or cease operation of the equipment or emissions unit causing the period until such time as the condition causing the excess has been corrected or brought under control. Such action by DEQ shall be taken upon consideration of the factors listed in IDAPA 58.01.01.134.03 and after consultation with the permittee.

[IDAPA 58.01.01.134, 4/11/06]

Excess Emissions-Reporting and Recordkeeping

- 3.13** The permittee shall submit a written report to DEQ for each excess emissions event, no later than 15 days after the beginning of such an event. Each report shall contain the information specified in IDAPA 58.01.01.135.02.

[IDAPA 58.01.01.135, 4/11/06]

- 3.14** The permittee shall maintain excess emissions records at the facility for the most recent five calendar-year period. The excess emissions records shall be made available to DEQ upon request and shall include the information requested by IDAPA 58.01.01.136.03(a) and (b) as summarized in the following:

- An excess emissions log book for each emissions unit or piece of equipment containing copies of all reports that have been submitted to DEQ pursuant to IDAPA 58.01.01.135 for the particular emissions unit or equipment; and
- Copies of all startup, shutdown, and scheduled maintenance procedures and upset, breakdown, or safety preventative maintenance plans that have been developed by the permittee in accordance with IDAPA 58.01.01.133 and 134, and facility records as necessary to demonstrate compliance with such procedures and plans.

[IDAPA 58.01.01.136, 4/5/00]

Fuel-Burning Equipment

- 3.15** The permittee shall not discharge to the atmosphere from any fuel-burning equipment PM in excess of 0.015 grains per dry standard cubic foot (gr/dscf) of effluent gas corrected to 3% oxygen by volume for gas.

[IDAPA 58.01.01.676–677, 5/1/94]

Open Burning

- 3.16** The permittee shall comply with the “Rules for Control of Open Burning” (IDAPA 58.01.01.600–623).

[IDAPA 58.01.01.600–623, 3/29/12]

Asbestos

3.17 NESHAP 40 CFR 61, Subpart M—National Emission Standard for Asbestos

The permittee shall comply with all applicable requirements of 40 CFR 61, Subpart M—“National Emission Standard for Asbestos.”

[40 CFR 61, Subpart M]

Accidental Release Prevention

3.18 A permittee of a stationary source that has more than a threshold quantity of a regulated substance in a process, as determined under 40 CFR 68.115, shall comply with the requirements of the “Chemical Accident Prevention Provisions” at 40 CFR 68 no later than the latest of the following dates:

- Three years after the date on which a regulated substance present above a threshold quantity is first listed under 40 CFR 68.130.
- The date on which a regulated substance is first present above a threshold quantity in a process.

[40 CFR 68.10(a)]

This facility is subject to 40 CFR Part 68 and shall certify compliance with all requirements of 40 CFR Part 68, including the registration and submission of the RMP, as part of the annual compliance certification required by 40 CFR 70.6(c)(5).

[40 CFR 68.215(a)(2); IDAPA 58.01.01.322.11, 4/6/05; 40 CFR 68.215(a)(ii)]

Recycling and Emissions Reductions

3.19 40 CFR Part 82—Protection of Stratospheric Ozone

The permittee shall comply with applicable standards for recycling and emissions reduction of refrigerants and their substitutes pursuant to 40 CFR 82, Subpart F, “Recycling and Emissions Reduction.”

[40 CFR 82, Subpart F]

NSPS/NESHAP General Provisions

3.20 NSPS 40 CFR 60, Subpart A-General Provisions

The permittee shall comply with the applicable requirements of 40 CFR 60, Subpart A-“General Provisions”-in accordance with 40 CFR 60.1. A summary of requirements for affected facilities is provided in Table 3.2.

Table 3.2 NSPS 40 CFR 60, Subpart A - Summary of General Provisions

Section	Subject	Summary of Section Requirements
60.4	Address	<ul style="list-style-type: none">• All requests, reports, applications, submittals, and other communications associated with 40 CFR 60, Subpart(s) shall be submitted to: Pocatello Regional Office 444 Hospital Way, #300 Pocatello, ID 83201

60.7(a), (b), and (f)	Notification and Recordkeeping	<ul style="list-style-type: none"> • Notification shall be furnished of commencement of construction postmarked no later than 30 days of such date. • Notification shall be furnished of initial startup postmarked within 15 days of such date. • Notification shall be furnished of any physical or operational change that may increase emissions postmarked 60 days before the change is made. • Records shall be maintained of the occurrence and duration of any startup, shutdown or malfunction; any malfunction of the air pollution control equipment; or any periods during which a CMS or monitoring device is inoperative. • Records shall be maintained, in a permanent form suitable for inspection, of all measurements, performance testing measurements, calibration checks, adjustments and maintenance performed, and other required information. Records shall be maintained for a period of two years following the date of such measurements, maintenance, reports, and records.
-----------------------	--------------------------------	--

Table 3.3 NSPS 40 CFR 60, Subpart A - Summary of General Provisions, (cont'd)

Section	Subject	Summary of Section Requirements
60.8	Performance Tests	<ul style="list-style-type: none"> • At least 30 days prior notice of any performance test shall be provided to afford the opportunity to have an observer to be present. • Within 60 days of achieving the maximum production rate, but not later 180 days after initial startup, performance test(s) shall be conducted and a written report of the results of such test(s) furnished. • Performance testing facilities shall be provided as follows: <ul style="list-style-type: none"> Sampling ports adequate for test methods applicable to such facility. Safe sampling platform(s). Safe access to sampling platform(s). Utilities for sampling and testing equipment. • Performance tests shall be conducted and data reduced in accordance with 40 CFR 60.8(b), (c), and (f)
60.11(a), (d), (f), and (g)	Compliance with Standards and Maintenance Requirements	<ul style="list-style-type: none"> • When performance tests are required, compliance with standards is determined by methods and procedures established by 40 CFR 60.8. • At all times, including periods of startup, shutdown, and malfunction, the owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. • For the purpose of submitting compliance certifications or establishing whether or not a person has violated or is in violation of any standard, nothing shall preclude the use, including the exclusive use, of any credible evidence or information, relevant to whether a source would have been in compliance with applicable requirements if the appropriate performance or compliance test or procedure had been performed.
60.11(b), (c), and (e)	Compliance with Standards and Maintenance Requirements (Opacity)	<ul style="list-style-type: none"> • Compliance with opacity standards shall be determined by Method 9 in Appendix A of 40 CFR 60. The permittee may elect to use COM measurements in lieu of Method 9, provided notification is made at least 30 days before the performance test. • The opacity standards shall apply at all times except during periods of startup, shutdown, malfunction, and as otherwise provided. • Opacity observations shall be conducted concurrently with the initial performance test required in 40 CFR 60.8 in accordance with the requirements and exceptions in 40 CFR 60.11(e).
60.12	Circumvention	<ul style="list-style-type: none"> • No permittee shall build, erect, install, or use any article, machine, equipment or process, the use of which conceals an emission which would otherwise constitute a violation of an applicable standard.
60.13	Monitoring Requirements (CMS)	<ul style="list-style-type: none"> • All CMS and monitoring devices shall be installed and operational prior to conducting performance tests required by 40 CFR 60.8. • A performance evaluation of the COMS or CEMS shall be conducted before or during any performance test and a written report of the results of the performance evaluation furnished. Reporting requirements include submitting performance evaluations reports within 60 days of the evaluations required by this section, and submitting results of the performance evaluations for the COM within 10 days before a performance test, if using a COM to determine compliance with opacity during a performance test instead of Method 9. • The zero and span calibration drifts must be checked at least once daily and adjusted in accordance with the requirements in 40 CFR 60.13(d). • The zero and upscale (span) calibration drifts of a COMS must be automatically, intrinsic to the opacity monitor, checked at least once daily. • Except for system breakdowns, repairs, calibration checks, and zero and span adjustments, all CMS shall be in continuous operation and shall meet minimum frequency of operation requirements as specified in 40 CFR 60.13(e). • All CMS or monitoring devices shall be installed such that representative measurements of emissions or process parameters from the affected facility are obtained. CMS shall be located and installed in accordance with the requirements in 40 CFR 60.13(f) and (g). • Data shall be reduced and computed in accordance with the procedures in 40 CFR 60.13(h), (i), and (j).

Table 3.4 NSPS 40 CFR 60, Subpart A - Summary of General Provisions, (cont'd)

Section	Subject	Summary of Section Requirements
60.14	Modification	<ul style="list-style-type: none"> • A physical or operational change which results in an increase in the emission rate to the atmosphere or any pollutant to which a standard applies shall be considered a modification, and upon modification an existing facility shall become an affected facility in accordance with the requirements and exemptions in 40 CFR 60.14. • Within 180 days of the completion of any physical or operational change, compliance with all applicable standards must be achieved.
60.15	Reconstruction	<ul style="list-style-type: none"> • An existing facility, upon reconstruction, becomes an affected facility, irrespective of any change in emission rate in accordance with the requirements of 40 CFR 60.15.

[40 CFR 60, Subpart A; PTC No. P-2010.0057, 9/14/2018]

Monitoring and Recordkeeping

3.21 The permittee shall maintain sufficient records to ensure compliance with all of the terms and conditions of this operating permit. Monitoring records shall include, but not be limited to, the following: (a) the date, place, and times of sampling or measurements; (b) the date analyses were performed; (c) the company or entity that performed the analyses; (d) the analytical techniques or methods used; (e) the results of such analyses; and (f) the operating conditions existing at the time of sampling or measurement. All monitoring records and support information shall be retained for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Supporting information includes, but is not limited to, all calibration and maintenance records, all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. All records required to be maintained by this permit shall be made available in either hard copy or electronic format to DEQ representatives upon request.

[IDAPA 58.01.01.322.06, 07, 5/1/94]

Performance Testing

3.22 If performance testing is required, the permittee shall provide notice of intent to test to DEQ at least 15 days prior to the scheduled test or shorter time period as provided in a permit, order, consent decree, or by DEQ approval. DEQ may, at its option, have an observer present at any emissions tests conducted on a source. DEQ requests such testing not be performed on weekends or state holidays.

3.23 All testing shall be conducted in accordance with the procedures in IDAPA 58.01.01.157. Without prior DEQ approval, any alternative testing is conducted solely at the permittee's risk. If the permittee fails to obtain prior written approval by DEQ for any testing deviations, DEQ may determine that the testing does not satisfy the testing requirements. Therefore, prior to conducting any performance test, the permittee is encouraged to submit in writing to DEQ, at least 30 days in advance, the following for approval:

- The type of method to be used.
- Any extenuating or unusual circumstances regarding the proposed test.
- The proposed schedule for conducting and reporting the test.

[IDAPA 58.01.01.157, 4/11/15; IDAPA 58.01.01.322.06, 08.a, 09, 4/5/00]

- 3.24 Within 60 days following the date in which a performance test required by this permit is concluded, the permittee shall submit to DEQ a performance test report. The report shall include a description of the process, identification of the test method(s) used, equipment used, all process operating data collected during the test period, and test results, as well as raw test data and associated documentation, including any approved test protocol.
- 3.25 The proposed test date(s), test date rescheduling notice(s), compliance test report, and all other correspondence shall be sent to the DEQ address specified in the "Reports and Certifications" facility wide condition (Permit Condition 3.26).

[IDAPA 58.01.01.157, 4/11/15; IDAPA 58.01.01.322.06, 08.a, 09, 4/5/00]

Reports and Certifications

- 3.26 All periodic reports and certifications required by this permit shall be submitted to DEQ within 30 days of the end of each specified reporting period. Excess emissions reports and notifications shall be submitted in accordance with IDAPA 58.01.01.130–136. Reports, certifications, and notifications shall be submitted to:

Air Quality Permit Compliance
Department of Environmental Quality
Pocatello Regional Office
444 Hospital Way, #300
Pocatello, ID 83201
Phone: (208) 236-6160
Fax: (208) 236-6168

The periodic compliance certification required in the general provisions (General Provision 8.22) shall also be submitted within 30 days of the end of the specified reporting period to:

Part 70 Operating Permit Program
U.S. EPA Region 10, Mail Stop: OAW-150
1200 Sixth Ave., Suite 155
Seattle, WA 98101

[IDAPA 58.01.01.322.08, 11, 4/5/00]

Incorporation of Federal Requirements by Reference

- 3.27 Unless expressly provided otherwise, any reference in this permit to any document identified in IDAPA 58.01.01.107.03 shall constitute the full incorporation into this permit of that document for the purposes of the reference, including any notes and appendices therein. Documents include, but are not limited to:

- Standards of Performance for New Stationary Sources (NSPS), 40 CFR Part 60

For permit conditions referencing or cited in accordance with any document incorporated by reference (including permit conditions identified as NSPS or NESHAP), should there be any conflict between the requirements of the permit condition and the requirements of the document, the requirements of the document shall govern, including any amendments to that regulation.

[IDAPA 58.01.01.107, 3/29/17]

4 East and West Processing Boilers

Summary Description

Table 4.1 describes the devices used to control emissions from the East and West Processing Boilers.

Table 4.1 East and West Processing Boilers Description^(a)

Emissions Units / Processes		Control Devices
<u>East Processing Boiler</u> Manufacturer: Nebraska Boiler Company Model: NS-C-50 Construction date: 1998 (NSPS) Design capacity: 53.4 MMBtu/hr Fuel types: natural gas		Low-NO _x (30ppm) burner for natural gas
<u>West Processing Boiler</u> Manufacturer: Erie City Model: SA60H-21 Construction date: 1962 (non-NSPS) Design capacity: 40.5 MMBtu/hr Maximum operation: 8,760 hr/yr Fuel types: natural gas		None

a) The table is for reference only. Specific requirements are set forth in individual permit sections below.

Table 4.2 contains only a summary of the requirements that apply to the East and West Processing Boilers. Specific permit requirements are listed below.

Table 4.2 Applicable Requirements Summary^(a)

Permit Conditions	Affected Unit	Parameter	Limit/Standard Summary	Applicable Requirements Reference	Operating, Monitoring, and Recordkeeping Requirements
4.1	East processing boiler	PM10 emissions	0.4 lb/hr and 1.74 T/yr	IDAPA 58.01.01.322.01 PTC No. P-2010.0057, 9/14/2018	4.2, 4.3
	West processing boiler	PM10 emissions	0.30 lb/hr and 1.32 T/yr		
4.2	East processing boiler	Fuel	Natural Gas only	IDAPA 58.01.01.322.01 40 CFR 60 Subpart Dc	4.2
	West processing boiler				
4.4	East processing boiler	Reporting and Recordkeeping	NA	40 CFR 60 Subpart Dc	3.2, 4.4

a) The table is for reference only. Specific requirements are set forth in individual permit sections below.

Emission Limits

4.1 Emissions Limits

The emissions from the East and West Processing Boiler stacks shall not exceed any corresponding emissions rate limits listed in Table 4.3.

Table 4.3 East and West Processing Boiler Emission Limits^(a)

Source Description	PM _{2.5} /PM ₁₀ ^(b)	
	lb/hr ^(c)	T/yr ^(d)
East processing boiler	0.4	1.74
West processing boiler	0.30	1.32

- In absence of any other credible evidence, compliance is ensured by complying with permit operating, monitoring, and record keeping requirements.
- Particulate matter with an aerodynamic diameter less than or equal to a nominal two point five (2.5) and ten (10) micrometers, including condensable particulate as defined in IDAPA 58.01.01.006.
- Pounds per hour, as determined by a test method prescribed by IDAPA 58.01.01.157, EPA reference test method, continuous emission monitoring system (CEMS) data, or DEQ-approved alternative.
- Tons per any consecutive 12-calendar month period.

[IDAPA 58.01.01.322.01, 3/19/1999; PTC No. P-2010.0057, 9/14/2018]

Operating Requirements

4.2 Fuel Type Limits

The East and West Processing boilers shall only be fueled with natural gas.

[PTC No. P-2010.0057, 9/14/2018]

4.3 Boiler O&M Manual

The permittee shall have developed an O&M manual for the East and West Processing Boilers. At a minimum the following items shall be addressed in the manual:

- For each boiler, include an inspection checklist which lists items that will be periodically inspected while the system is operating. The checklist shall include, but not be limited to, boiler nozzle cleaning and inspection. Describe how often these operational inspections will be performed.
- Describe periodic planned maintenance.

A copy of the initial O&M manual, and any subsequent revisions, shall be submitted to DEQ.

[PTC No. P-2010.0057, 9/14/2018]

40 CFR 60, Subpart Dc – Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units (Apply to the East Processing Boiler Only)

4.4 NSPS 40 CFR 60, Subpart Dc - §60.40c Applicability

The East Processing Boiler is subject to 40 CFR 60 Subpart Dc because it is a steam generating unit that has a heat input capacity of less than 100 MMBtu/hr and was constructed after 1989. The West Processing boiler was manufactured in 1962, and relocated, and not modified, to the facility in 1992. Therefore, NSPS does not apply to this boiler.

4.5 NSPS 40 CFR 60.48c - Reporting and Recordkeeping

- In accordance with 40 CFR 60.48c (g), the owner or operator of each affected facility shall record and maintain records of the amount of each fuel combusted during each operating day.
 - As an alternative, the owner or operator of an affected facility that combusts only natural gas may elect to record and maintain records of the amount of each fuel combusted during each calendar month.
 - As an alternative, the owner or operator of an affected facility or multiple affected facilities located on a contiguous property unit where the only fuels combusted in any steam generating unit (including steam generating units not subject to this subpart) at that property are natural gas, may elect to record and maintain records of the total amount of each steam generating unit fuel delivered to that property during each calendar month.
- All records required under this section shall be maintained by the owner or operator of the affected facility for a period of two years following the date of such record in accordance with 40 CFR 60.48c(i).
- The reporting period for any reports required is each six-month period in accordance with 40 CFR 60.48c(j). All reports shall be submitted to DEQ and shall be postmarked by the 30th day following the end of the reporting period.

[PTC 2010.0057, 9/14/2018; 40 CFR 60.48c]

5 Dryers

Summary Description

Table 5.1 describes the devices used to control emissions from the dryers.

Table 5.1 Dryers Description^(a)

Emissions Units / Processes	Control Devices
Dehydration air dryer No. 1A stage, Proctor, 6.4 MMBtu/hr, 1,000 lb/hr output	None
Dehydration air dryer No. 1 B & C stage, Proctor, 2.8 MMBtu/hr, 1,000 lb/hr output	None
Dehydration air dryer No. 2 A stage, Proctor, 6.4 MMBtu/hr, 1,000 lb/hr output	None
Dehydration air dryer No. 2 B & C stage, Proctor, 2.8 MMBtu/hr, 1,000 lb/hr output	None
Dehydration air dryer No. 3 A stage, Proctor, 6.4 MMBtu/hr, 1,000 lb/hr output	None
Dehydration air dryer No. 3 B & C stage, Proctor, 2.8 MMBtu/hr, 1,000 lb/hr output	None
Dehydration bin dryer, Nonpareil, 2.0 MMBtu/hr, 1,000 lb/hr output,	None
Dehydration research dryer, Carrier, 0.88 MMBtu/hr, 125 lb/hr output	None

a) The table is for reference only. Specific requirements are set forth in individual permit sections below.

Table 5.2 contains only a summary of the requirements that apply to the Dryers. Specific permit requirements are listed below.

Table 5.2 Applicable Requirements Summary^(a)

Permit Conditions	Parameter	Limit/Standard Summary	Applicable Requirements Reference	Operating, Monitoring, and Recordkeeping Requirements
5.1	PM ₁₀ emissions	Refer to Table 7.1 for limits in lb/hr and T/yr	IDAPA 58.01.01.322.01 PTC No. P-2010.0057, 9/14/2018	5.2, 5.3, 7.1
5.2	Potato material throughput	Refer to Table 5.3 for limits in T/day and T/yr	IDAPA 58.01.01.322.06	5.2, 5.3

a) The table is for reference only. Specific requirements are set forth in individual permit sections below.

Emission Limits

5.1 Emissions Limits

The PM₁₀ emissions from any stack or dryer listed in Table 7.1 shall not exceed the corresponding emissions rate limits listed in the table.

[IDAPA 58.01.01.322.01, 3/19/99; PTC No. P-2010.0057, 9/14/2018]

5.2 Opacity Limit

Emissions from any Dryer stacks, or any other stack, vent, or functionally equivalent opening associated with the Dryers, shall be evaluated for visual emissions as described in permit condition 3.7 through 3.9.

[IDAPA 58.01.01.625, 4/5/00; PTC No. P-2010.0057, 9/14/2018]

Operating Requirements

5.3 Throughput Limits

The maximum daily throughput of potato material on a dry basis for each process identified in Table 5.3 shall not exceed the corresponding daily limits listed in the table. The maximum annual throughput of potato material on a dry basis for each process identified in Table 5.3 shall not exceed the corresponding annual limits listed in Table 5.3 in any consecutive 12-month period.

Table 5.3 Potato Material Throughput Limits

Source Description	Throughput Limit Tons per Day	Throughput Limit Tons per Year
Dehydration air dryer No. 1 A stage, Proctor	12	4380
Dehydration air dryer No. 1 B & C stage, Proctor	12	4380
Dehydration air dryer No. 2 A stage, Proctor	12	4380
Dehydration air dryer No. 2 B & C stage, Proctor	12	4380
Dehydration air dryer No. 3 A stage, Proctor	12	4380
Dehydration air dryer No. 3 B & C stage, Proctor	12	4380
Dehydration bin dryer	12	4380
Dehydration research dryer, Carrier	1.5	548

[IDAPA 58.01.01.322.06, 5/1/94; PTC No. P-2010.0057, 9/14/2018]

Monitoring and Recordkeeping Requirements

5.4 Monitoring Operating Parameters

The permittee shall monitor and record daily, when operating, the throughput on a dry basis of each of the sources listed in Table 5.3 in tons per day. The permittee shall compile daily throughput data and record annual throughput monthly. The annual throughput shall be calculated by adding the current month throughput to the total throughput of the previous consecutive 11 months period. A compilation of the most recent five years of records shall be kept onsite and shall be made available to DEQ representatives upon request.

[PTC No. P-2010.0057, 9/14/2018]

6 Material Transfer Operations, Flakers, and Peelers

Summary Description

Table 6.1 describes the devices used to control emissions from material transfer operations, flakers, and peelers.

Table 6.1 Material Transfer Operations, Flakers, and Peelers Description

Emissions Units / Processes	Control Devices
Processing peeler exhaust, Odenburg, 5,000 lb/hr output	None
Flaker No. 1, Blau-Knox, 1,250 lb/hr output	None
Flaker No. 2, Blau-Knox, 1,250 lb/hr output	None
Flaker No. 3, Blau-Knox, 1,000 lb/hr output	None
Flaker No. 4, Blau-Knox, 1,000 lb/hr output	None
Flaker No. 5, Blau-Knox, 1,000 lb/hr output	None
Grinding circuit No. 1 material transfer	Grinding circuit No. 1 baghouse, Mikropulsaire, 36 Bag, 2,500 cfm
Grinding circuit No. 2 material transfer	Grinding circuit No. 2 baghouse, Mikropulsaire, 48 bag, 3,360 cfm
Flake material transfer	Flake baghouse, Mikropulsaire, 100 bag, 7,000 cfm
Packaging material transfer	Packaging baghouse No. 1, Mikropulsaire, 9 Bag, 630 cfm
Packaging material transfer	Packaging baghouse No. 2, Mikropulsaire, 25 bag, 1,750 cfm
Crush-room material transfer	Crush-room baghouse No. 1, Mikropulsaire, 9 bag, 630 cfm
Crush-room material transfer	Crush-room baghouse No. 2, Mikropulsaire, 25 bag, 1,750 cfm
Dehydration steam peeler, Odenberg, 5,000 lb/hr output	None

Table 6.2 contains only a summary of the requirements that apply to the material transfer operations, flakers, and peelers. Specific permit requirements are listed below.

Table 6.2 Applicable Requirements Summary^(a)

Permit Conditions	Parameter	Limit/Standard Summary	Applicable Requirements Reference	Operating, Monitoring, and Recordkeeping Requirements
6.2	Visible emissions	20% opacity for no more than 3 minutes in any 60-minute period	IDAPA 58.01.01.625	3.7-3.9
6.1	PM ₁₀ emissions	Refer to Table 7.1 for limits in lb/hr and T/yr	IDAPA58.01.01.322.01 PTC No. P-2010.0057, 9/14/2018	6.2, 6.3, 6.4, 6.5, 6.6, 7.1
6.2	Potato material throughput	Refer to Table 6.3 for limits in T/day and T/yr	IDAPA58.01.01.322.06	6.5
6.4, 6.5	Proper operation and pressure drop	O&M	IDAPA 58.01.01.322.06 40 CFR 64	6.6, 6.7

a) The table is for reference only. Specific requirements are set forth in individual permit sections below

Emission Limits

6.1 Emission Limits

The PM₁₀ emissions from any stack, baghouse, flaker, peeler, or cyclone listed in Table 7.1 shall not exceed the corresponding emissions rate limits listed in the table.

[40 CFR 50; IDAPA 58.01.01.322.01, 3/19/99; PTC No. P-2010.0057, 9/14/2018]

6.2 Opacity Limit

Emissions from any material transfer operations, flakers, and peelers stacks, or any other stack, vent, or functionally equivalent opening associated with any material transfer operations, flaker, and peelers, shall be evaluated for visual emissions as described in permit condition 3.7 through 3.9.

[IDAPA 58.01.01.625, 4/5/00; PTC No. P-2010.0057, 9/14/2018]

Operating Requirements

6.3 Throughput Limits

The maximum daily throughput of potato material on a dry basis for each process identified in Table 6.3 shall not exceed the corresponding daily limits listed in Table 6.3. The maximum annual throughput of potato material on a dry basis for each process identified in Table 6.3 shall not exceed the corresponding annual limits listed in Table 6.3 in any consecutive 12-month period.

Table 6.3 Material Throughput Limits

Source Description	Throughput Limit Tons per Day	Throughput Limit Tons per Year
Processing peeler exhaust, Odenburg	60	21,900
Flaker Nos. 1 - 5, Blau-Knox	66	24,090
Dehydration steam peeler, Odenberg	60	21,900

[IDAPA 58.01.01.322.01, 3/19/99; PTC No. P-2010.0057, 9/14/2018]

6.4 Baghouse Use Requirement

The particulate emissions from each material transfer operation identified in Table 6.1 shall be controlled by the corresponding, properly operating baghouse at all times while the material transfer process is in operation.

[IDAPA 58.01.01.322.01, 3/19/99; PTC No. P-2010.0057, 9/14/2018]

6.5 Baghouse Pressure Drop

The permittee shall install, calibrate, maintain, and operate, in accordance with manufacturer specifications, equipment to measure the pressure differential across each air pollution control device.

The pressure drop across each baghouse shall be maintained within manufacturer and Operation and Maintenance (O&M) manual specifications. Documentation of the operating pressure drop specifications for each baghouse shall remain onsite at all times and shall be made available to DEQ representatives upon request.

The pressure drop reading across each baghouse shall be monitored and recorded once per week when operating. A compilation of the most recent five years of records shall be kept onsite and shall be made available to DEQ representatives upon request.

[IDAPA 58.01.01.322.01, 3/19/99; PTC No. P-2010.0057, 9/14/2018]

Monitoring and Recordkeeping Requirements

6.6 Monitor Operating Parameters

The permittee shall monitor and record daily, when operating, the throughput on a dry basis of each of the sources listed in Table 6.3 in tons per day. The permittee shall compile daily throughput data and record annual throughput monthly. The annual throughput shall be calculated by adding the current month throughput to the total throughput of the previous consecutive 11 months period. A compilation of the most recent five years of records shall be kept onsite and shall be made available to DEQ representatives upon request.

[PTC No. P-2010.0057, 9/14/2018]

6.7 Operations and Maintenance Manual Requirement

The permittee shall have developed an O&M manual for the following baghouses: grinding circuit No. 1 baghouse, grinding circuit No. 2 baghouse, flake baghouse, packaging baghouse No. 1, packaging baghouse No. 2, crush-room baghouse No. 1, and crush-room baghouse No. 2. The O&M manual shall describe the procedures that will be followed to comply with General Provision 2 and the manufacturer specifications for the baghouse. The manual shall contain, at a minimum, requirements for monthly inspections of the baghouse during each month of operation. The inspections shall include but not be limited to checking the bags for structural integrity and that they are appropriately secured in place. The manual shall remain on site at all times and shall be made available to DEQ representatives upon request.

[PTC No. P-2010.0057, 9/14/2018]

7 Summary of Emission Rate Limits

Summary Description

Table 7.1 lists PM₁₀ Emission Limits for facility emission sources.

Table 7.1 PM10 Emission Limits ^(a)

Emission Source Description	PM10 ^(b)	
	lb/hr ^(c)	T/yr ^(d)
East processing boiler	0.4	1.74
West processing boiler	0.30	1.32
Flaker Nos. 1 – 5 ^(e)	11.00	48.18
Dehydration air dryer No. 1 A stage	1.04	4.56
Dehydration air dryer No. 2 A stage	1.04	4.56
Dehydration air dryer No. 3 A stage	1.04	4.56

- a) In absence of any other credible evidence, compliance is assured by complying with permit operating, monitoring, and record keeping requirements.
- b) Particulate matter with an aerodynamic diameter less than or equal to a nominal ten (10) micrometers, including condensable particulate as defined in IDAPA 58.01.01.006.
- c) Pounds per hour, as determined by a test method prescribed by IDAPA 58.01.01.157, EPA reference test method, continuous emission monitoring system (CEMS) data, or DEQ-approved alternative.
- d) Tons per any consecutive 12-calendar month period.
- e) PM hourly and annual limits are the sum totals of hourly and annual limits for all Flakers combined

[IDAPA 58.01.01.322.01, 3/19/1999; PTC No. P-2010.0057, 9/14/2018]

8 General Provisions

General Compliance

- 8.1 The permittee shall comply with all conditions of this permit. Any permit noncompliance constitutes a violation and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or for denial of a permit renewal application.
[IDAPA 58.01.01.322.15.a, 5/1/94; 40 CFR 70.6(a)(6)(i)]
- 8.2 It shall not be a defense in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the terms and conditions of this permit.
[IDAPA 58.01.01.322.15.b, 5/1/94; 40 CFR 70.6(a)(6)(ii)]
- 8.3 Any permittee who fails to submit any relevant facts or who has submitted incorrect information in a permit application shall, upon becoming aware of such failure or incorrect submittal, promptly submit such supplementary facts or corrected information.
[IDAPA 58.01.01.315.01, 5/1/94; 40 CFR 70.5(b)]

Reopening

- 8.4 This permit may be revised, reopened, revoked and reissued, or terminated for cause. Cause for reopening exists under any of the circumstances listed in IDAPA 58.01.01.386. Proceedings to reopen and reissue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of the permit for which cause to reopen exists. Such reopening shall be made as expeditiously as practicable in accordance with IDAPA 58.01.01.360 through 369.
[IDAPA 58.01.01.322.15.c, 5/1/94; IDAPA 58.01.01.386, 3/19/99; 40 CFR 70.7(f)(1), (2); 40 CFR 70.6(a)(6)(iii)]
- 8.5 The filing of a request by the permittee for a permit revision, revocation and reissuance, or termination or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.
[IDAPA 58.01.01.322.15.d, 5/1/94; 40 CFR 70.6(a)(6)(iii)]

Property Rights

- 8.6 This permit does not convey any property rights of any sort or any exclusive privilege.
[IDAPA 58.01.01.322.15.e, 5/1/94; 40 CFR 70.6(a)(6)(iv)]

Information Requests

- 8.7 The permittee shall furnish all information requested by DEQ, within a reasonable time, that DEQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit.
[Idaho Code §39-108; IDAPA 58.01.01.122, 4/5/00; IDAPA 58.01.01.322.15.f, 4/5/00; 40 CFR 70.6(a)(6)(v)]
- 8.8 Upon request, the permittee shall furnish to DEQ copies of records required to be kept by this permit. For information claimed to be confidential, the permittee may furnish such records along with a claim of confidentiality in accordance with Idaho Code §9-342A and applicable implementing regulations including IDAPA 58.01.01.128.
[IDAPA 58.01.01.322.15.g, 5/1/94; IDAPA 58.01.01.128, 4/5/00; 40 CFR 70.6(a)(6)(v)]

Severability

- 8.9 The provisions of this permit are severable, and if any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances and the remainder of this permit shall not be affected thereby.

[IDAPA 58.01.01.322.15.h, 5/1/94; 40 CFR 70.6(a)(5)]

Changes Requiring Permit Revision or Notice

- 8.10 The permittee may not commence construction or modification of any stationary source, facility, major facility, or major modification without first obtaining all necessary permits to construct or an approval under IDAPA 58.01.01.213, or complying with IDAPA 58.01.01.220 through 223. The permittee shall comply with IDAPA 58.01.01.380 through 386 as applicable.

[IDAPA 58.01.01.200–223, 3/25/16; IDAPA 58.01.01.322.15.i, 3/19/99; IDAPA 58.01.01.380–386, 7/1/02; 40 CFR 70.4(b)(12), (14), (15); 40 CFR 70.7(d), (e)]

- 8.11 Changes that are not addressed or prohibited by the Tier I operating permit require a Tier I operating permit revision if such changes are subject to any requirement under Title IV of the Clean Air Act (CAA), 42 United States Code (U.S.C.) Section 7651 through 7651c, or are modifications under Title I of the CAA, 42 U.S.C. Section 7401 through 7515. Administrative amendments (IDAPA 58.01.01.381), minor permit modifications (IDAPA 58.01.01.383), and significant permit modifications (IDAPA 58.01.01.382) require a revision to the Tier I operating permit. IDAPA 58.01.01.502(b)(10) changes are authorized in accordance with IDAPA 58.01.01.384. Off permit changes and required notice are authorized in accordance with IDAPA 58.01.01.385.

[IDAPA 58.01.01.381–385, 4/5/00; IDAPA 58.01.01.209.05, 4/11/06; 40 CFR 70.4(b)(14), (15)]

Federal and State Enforceability

- 8.12 Unless specifically identified as a "state-only" provision, all terms and conditions in this permit, including any terms and conditions designed to limit a source's potential to emit, are enforceable: (i) by DEQ in accordance with state law; and (ii) by the United States or any other person in accordance with federal law.

[IDAPA 58.01.01.322.15.j, 5/1/94; 40 CFR 70.6(b)(1), (2)]

- 8.13 Provisions specifically identified as a "state-only" provision are enforceable only in accordance with state law. "State-only" provisions are those that are not required under the Federal Clean Air Act or under any of its applicable requirements or those provisions adopted by the state prior to federal approval.

[Idaho Code §39-108; IDAPA 58.01.01.322.15.k, 3/23/98]

Inspection and Entry

8.14 Upon presentation of credentials, the permittee shall allow DEQ or an authorized representative of DEQ to do the following:

- Enter upon the permittee's premises where a Tier I source is located, or emissions related activity is conducted, or where records are kept under conditions of this permit;
- Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
- Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and
- As authorized by the Idaho Environmental Protection and Health Act, sample or monitor, at reasonable times, substances or parameters for the purpose of determining or ensuring compliance with this permit or applicable requirements.

[Idaho Code §39-108; IDAPA 58.01.01.322.15.l, 5/1/94; 40 CFR 70.6(c)(2)]

New Applicable Requirements

8.15 The permittee shall comply with applicable requirements that become effective during the permit term on a timely basis.

[IDAPA 58.01.01.322.10, 4/5/00; IDAPA 58.01.01.314.10.a.ii, 5/1/94; 40 CFR 70.6(c)(3) citing 70.5(c)(8)]

Fees

8.16 The permittee shall pay annual registration fees to DEQ in accordance with IDAPA 58.01.01.387 through IDAPA 58.01.01.397.

[IDAPA 58.01.01.387, 4/2/03; 40 CFR 70.6(a)(7)]

Certification

8.17 All documents submitted to DEQ shall be certified in accordance with IDAPA 58.01.01.123 and comply with IDAPA 58.01.01.124.

[IDAPA 58.01.01.322.15.o, 5/1/94; 40 CFR 70.6(a)(3)(iii)(A); 40 CFR 70.5(d)]

Renewal

8.18 The permittee shall submit an application to DEQ for a renewal of this permit at least six months before, but no earlier than 18 months before, the expiration date of this operating permit. To ensure that the term of the operating permit does not expire before the permit is renewed, the permittee is encouraged to submit a renewal application nine months prior to the date of expiration.

[IDAPA 58.01.01.313.03, 4/5/00; 40 CFR 70.5(a)(1)(iii)]

8.19 If a timely and complete application for a Tier I operating permit renewal is submitted, but DEQ fails to issue or deny the renewal permit before the end of the term of this permit, then all the terms and conditions of this permit, including any permit shield that may have been granted pursuant to IDAPA 58.01.01.325, shall remain in effect until the renewal permit has been issued or denied.

[IDAPA 58.01.01.322.15.p, 5/1/94; 40 CFR 70.7(b)]

Permit Shield

8.20 Compliance with the terms and conditions of the Tier I operating permit, including those applicable to all alternative operating scenarios and trading scenarios, shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that:

- Such applicable requirements are included and are specifically identified in the Tier I operating permit; or
- DEQ has determined that other requirements specifically identified are not applicable and all of the criteria set forth in IDAPA 58.01.01.325.01(b) have been met.
- The permit shield shall apply to permit revisions made in accordance with IDAPA 58.01.01.381.04 (administrative amendments incorporating the terms of a permit to construct), IDAPA 58.01.01.382.04 (significant modifications), and IDAPA 58.01.01.384.03 (trading under an emissions cap).
- Nothing in this permit shall alter or affect the following:
 - Any administrative authority or judicial remedy available to prevent or terminate emergencies or imminent and substantial dangers;
 - The liability of a permittee for any violation of applicable requirements prior to or at the time of permit issuance;
 - The applicable requirements of the acid rain program, consistent with 42 U.S.C. Section 7651(g)(a); and
 - The ability of EPA to obtain information from a source pursuant to Section 114 of the CAA; or the ability of DEQ to obtain information from a source pursuant to Idaho Code §39-108 and IDAPA 58.01.01.122.

[Idaho Code §39-108 and 112; IDAPA 58.01.01.122, 4/5/00; IDAPA 58.01.01.322.15.m, 5/1/94; IDAPA 58.01.01.325, 3/19/99; IDAPA 58.01.01.381.04, 382.04, 383.05, 384.03, 385.03, 3/19/99; 40 CFR 70.6(f)]

Compliance Schedule and Progress Reports

8.21 The permittee shall comply with the following:

- For each applicable requirement for which the source is not in compliance, the permittee shall comply with the compliance schedule incorporated in this permit.
- For each applicable requirement that will become effective during the term of this permit and that provides a detailed compliance schedule, the permittee shall comply with such requirements in accordance with the detailed schedule.
- For each applicable requirement that will become effective during the term of this permit that does not contain a more detailed schedule, the permittee shall meet such requirements on a timely basis.
- For each applicable requirement with which the permittee is in compliance, the permittee shall continue to comply with such requirements.

[IDAPA 58.01.01.322.10, 4/5/00; IDAPA 58.01.01.314.9, 5/1/94; IDAPA 58.01.01.314.10, 4/5/00; 40 CFR 70.6(c)(3) and (4)]

Periodic Compliance Certification

8.22 The permittee shall submit compliance certifications during the term of the permit for each emissions unit to DEQ and the EPA as follows:

- The compliance certifications for all emissions units shall be submitted annually from January 1st to December 31st or more frequently if specified by the underlying applicable requirement or elsewhere in this permit by DEQ.
- The initial compliance certification for each emissions unit shall address all of the terms and conditions contained in the Tier I operating permit that are applicable to such emissions unit, including emissions limitations, standards, and work practices;
- The compliance certification shall be in an itemized form providing the following information (provided that the identification of applicable information may cross-reference the permit or previous reports as applicable):
 - The identification of each term or condition of the Tier I operating permit that is the basis of the certification;
 - The identification of the method(s) or other means used by the permittee for determining the compliance status with each term and condition during the certification period. Such methods and other means shall include, at a minimum, the methods and means required under Subsections 322.06, 322.07, and 322.08;
 - The status of compliance with the terms and conditions of the Tier I operating permit for the period covered by the certification, including whether compliance during the period was continuous or intermittent. The certification shall be based on the method or means designated in Subsection 322.11.c.ii above. The certification shall identify each deviation and take it into account in the compliance certification. The certification shall also identify as possible exceptions to compliance any periods during which compliance is required and in which an excursion or exceedance as defined under 40 CFR Part 64 occurred; and
 - Such information as DEQ may require to determine the compliance status of the emissions unit.

8.23 All original compliance certifications shall be submitted to DEQ and a copy of all compliance certifications shall be submitted to the EPA.

[IDAPA 58.01.01.322.11, 4/6/05; 40 CFR 70.6(c)(5)(iii) as amended, 62 Fed. Reg. 54900, 54946 (10/22/97); 40 CFR 70.6(c)(5)(iv)]

False Statements

8.24 No person shall knowingly make any false statement, representation, or certification in any form, notice, or report required under this permit or any applicable rule or order in force pursuant thereto.

[IDAPA 58.01.01.125, 3/23/98]

No Tampering

8.25 No person shall knowingly render inaccurate any monitoring device or method required under this permit or any applicable rule or order in force pursuant thereto.

[IDAPA 58.01.01.126, 3/23/98]

Semiannual Monitoring Reports

8.26 In addition to all applicable reporting requirements identified in this permit, the permittee shall submit reports of any required monitoring at least every six months. The permittee's semiannual reporting periods shall be from January 1st to June 30th and July 1st to December 31st. All instances of deviations from this operating permit's requirements must be clearly identified in the report. The semiannual reports shall be submitted to DEQ within 30 days of the end of the specified reporting period.

[IDAPA 58.01.01.322.15.q, 3/23/98; IDAPA 58.01.01.322.08.c, 4/5/00; 40 CFR 70.6(a)(3)(iii)]

Reporting Deviations and Excess Emissions

8.27 The permittee shall promptly report all deviations from permit requirements including upset conditions, their probable cause, and any corrective actions or preventive measures taken. For excess emissions, the report shall be made in accordance with IDAPA 58.01.01.130–136. For all other deviations, the report shall be made in accordance with IDAPA 58.01.01.322.08.c, unless otherwise specified in this permit.

[IDAPA 58.01.01.322.15.q, 3/23/98; IDAPA 58.01.01.135, 4/11/06; 40 CFR 70.6(a)(3)(iii)]

Permit Revision Not Required

8.28 No permit revision shall be required under any approved economic incentives, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in the permit.

[IDAPA 58.01.01.322.05.b, 4/5/00; 40 CFR 70.6(a)(8)]

Emergency

8.29 In accordance with IDAPA 58.01.01.332, an “emergency”, as defined in IDAPA 58.01.01.008, constitutes an affirmative defense to an action brought for noncompliance with such technology-based emissions limitation if the conditions of IDAPA 58.01.01.332.02 are met.

[IDAPA 58.01.01.332.01, 4/5/00; 40 CFR 70.6(g)]