



Air Quality Permitting Statement of Basis

March 8, 2006

Permit to Construct No. P-050124

**Norm's Utility Contractor, Inc.
Portable**

Facility ID No. 777-00371

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FINAL PERMIT

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Acronyms, Units, and Chemical Nomenclatures

acfm	actual cubic feet per minute
AFS	AIRS Facility Subsystem
AIRS	Aerometric Information Retrieval System
AQCR	Air Quality Control Region
BACT	Best Available Control Technology
CAA	Clean Air Act
CFR	Code of Federal Regulations
CO	carbon monoxide
DEQ	Department of Environmental Quality
EPA	U.S. Environmental Protection Agency
HAPs	Hazardous Air Pollutants
IDAPA	a numbering designation for all administrative rules in Idaho promulgated in accordance with the Idaho Administrative Procedures Act
lb/day	pounds per day
lb/hr	pounds per hour
MACT	Maximum Achievable Control Technology
NESHAP	National Emission Standards for Hazardous Air Pollutants
NO _x	nitrogen oxides
NSPS	New Source Performance Standards
PM	particulate matter
PM ₁₀	particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers
PSD	Prevention of Significant Deterioration
PTC	permit to construct
PTE	potential to emit
Rules	Rules for the Control of Air Pollution in Idaho
SIP	State Implementation Plan
SM	Synthetic Minor
SO ₂	sulfur dioxide
T/yr	tons per year
VOC	volatile organic compound

1. PURPOSE

The purpose for this memorandum is to satisfy the requirements of IDAPA 58.01.01.200, Rules for the Control of Air Pollution in Idaho, for issuing permits to construct.

2. FACILITY DESCRIPTION

Norm's Utility Contractor, Inc. operates a portable ready-mix concrete plant. Aggregate is stored in stockpiles. Aggregate, sand, and coarse material are dumped into an aggregate storage bin. When batching begins, an aggregate batcher is used to measure the desired amount of aggregate from each bin. The aggregate is heavily wetted for better mixing and to minimize fugitive dust prior to being dropped onto a conveyor. The aggregate is transferred by conveyor to a truck for in-transit mixing or a central mix drum for mixing onsite.

As the aggregate is being conveyed to the truck or central mix drum, cement and flyash are also measured and mixed in a batcher that has a dust collector. From the batcher, the cement/flyash mixture is conveyed by a covered screw conveyor to be added to the aggregate at the truck/drum loading location. The cement and flyash are stored in covered silos with pipe fill systems. The silos have an exhaust fan for air exchange that are used during the filling process. The silos are equipped with dust collectors.

Water is added to the truck or central mix drum with the aggregate and cement/flash for the concrete mix. A baghouse is located at the loading transfer point to capture particulate-dust emitted during the loading process. The ready-mix plant consists of an aggregate storage bin, batcher, silos, and conveyors, all supplied as one portable unit. Electric power is supplied to the ready-mix plant from the local power grid. Emergency back-up power is provided by a Caterpillar generator operating on No. 2 diesel fuel.

3. FACILITY / AREA CLASSIFICATION

Norm's Utility Contractor, Inc. is not a designated facility as defined in IDAPA 58.01.01.006.27 and not a major facility as defined in IDAPA 58.01.01.008.10 or 205. The AIRS classification is "SM" because the potential emissions of PM₁₀ are greater than major source levels and are limited by hours of operation to 5.6 tons per year. The facility's Standard Industrial Classification Code (SIC) is 3273, which refers to an establishment that is primarily engaged in manufacturing portland cement concrete, including ready mixed concrete.

The Norm's Utility Contractor, Inc. facility is a portable facility and can relocate in attainment areas within the state. A relocation form must be completed and submitted to DEQ prior to any relocation.

The AIRS information provided in Appendix A defines the classification for each regulated air pollutant at Norm's Utility Contractor, Inc. This required information is entered into the EPA AIRS database.

4. APPLICATION SCOPE

Norm's Utility Contractor, Inc. originally applied for this permit to construct under the name, "Hap Taylor and Sons, Inc." This change was made after the 15-day approval and opportunity for public comment, and prior to the issuance of the draft permit.

Norm's Utility Contractor, Inc. is proposing to commence construction of a portable concrete batching facility. The facility is requesting a PTC be issued to cover the operations of the concrete batching facility in an attainment area. The concrete batch plant's maximum hourly throughput is 300 cubic yards per hour (300 cy/hr). Electricity is supplied to the facility by the local utility. The facility includes a 320-kilowatt (320-kW), No. 2 diesel-fired emergency electrical generator.

4.1 Application Chronology

October 3, 2005	Application received for pre-permit construction
October 18, 2005	Pre-construction approval granted
October 31, 2005	Application determined complete
December 15, 2005	Additional information received
December 22, 2005	Proposed permit issued for public comment
December 22, 2005	Comments received from DEQ Coeur d'Alene Regional Office
January 25, 2006	Comments received from Centra Consulting, Inc.
February 27, 2006	Processing fee received

5. PERMIT ANALYSIS

This section of the Statement of Basis describes the regulatory requirements for this PTC action.

5.1 Equipment Listing

Emergency generator

Manufacturer: Caterpillar
Model: 3406
Rated heat input capacity: 320 kW
Fuel type: No. 2 fuel oil

Portable ready-mix plant

Manufacturer: Con-E-Co
Model: Lo Pro-12
Max. hourly throughput: 300 cubic yards per hour

Four Baghouses

Silo Baghouse No. 1

Model No. 14-23
Stack ht.: 13.8 m
Diameter: 0.28 m
Velocity: 0.001 m/s
Temp.: 293 K

Silo Baghouse No. 2

Model No. 14-23
Stack ht.: 17.1 m
Diameter: 0.28 m
Velocity: 0.001 m/s
Temp.: 293 K

Two Batcher Vent Baghouses (truck mix and central mix)

Model No. PJ-980
Stack ht.: 4.9 m
Diameter: 0.2 m
Velocity: 0.001 m/s
Temp.: 293 K

Model No. PJ-980
Stack ht.: 11.7 m
Diameter: 0.52 m
Velocity: 0.001 m/s
Temp.: 293 K

5.2 Emissions Inventory

Emissions from the concrete batch plant for the following sources are based on AP-42 emission factors, Table 11.12-4, August 2005, and operating hours of ten hours per day:

- Aggregate to bin
- Sand to bin
- Hopper loading

Emissions from the concrete batch plant for the following sources are based on manufacturer's data and operating hours of ten hours per day:

- Cement silo filling
- Fly ash silo filling
- Batch vent (cement and fly ash)
- Mix loading

Emission estimates for the emergency generator are based on AP-42 emission factors, 10 hours per day (per the December 15, 2005 additional information letter), and 500 hours per year of operation. HAP emission estimates are shown in Appendix B.

AP-42 is a compilation of industry average emission rates. When source-specific data is available, such as manufacturer's specifications or source test data for the equipment that is being permitted, this data is more representative of the emissions than the industry average values in AP-42. It is more accurate and appropriately conservative to use the source specific data.

In the permit application for Norm's Utility Contractor, Inc.'s concrete batch plant, in Appendix C Emission Estimates, 8th page, Process Potential to Emit, emissions from the cement silo filling and fly ash silo filling operations are estimated at 0.02 lb/hr each. The emission factor used is 0.07 lb/yd³ based on manufacturer's specifications, as footnoted under the table on that page as "Dust collection system parameters supplied by CON-E-CO, Concrete Equipment Company, Fax from Morse Bros., August 2005." A copy of this fax is included in the permit application in Appendix C. On the page in the fax titled, "Specifications for Model PJ-980 Dust Collection System," the equation to calculate the dust to the dust collector is shown as follows:

$$0.07 \text{ lb/yd}^3 \times \text{___ yd}^3 \text{ concrete/hr} = \text{___ lb/hr}$$

The specifications further show that the dust out of the dust collector is estimated by multiplying the dust collected by 0.001.

As an example of this calculation, the design throughput of concrete is 300 yd³/hr. The estimated dust into the dust collector, using the equation, is calculated to be 21 lb/hr. That value is then multiplied by 0.001 to obtain the emissions from the dust collector of 0.021 lb/hr, which was rounded to 0.02 in the process potential to emit table in the permit application.

Manufacture emission rates/baghouse efficiencies were used to calculate these emissions. This is defined on the calculation sheet for "Process Emissions". - A foot note describing the source is also present. There should be a total of four baghouses- two silos, one for the batch venter (truck mix) and one for the batch venter (central mix).

Table 5.1 Emission Inventory of Criteria Pollutants and Chromium 6+ (Chr6)

Source	PM ₁₀ ^a			Nitrogen Oxides		Sulfur Dioxide		Carbon Monoxide		VOC ^b		Chr6 ^f	
	(lb/hr) ^c	(lb/day) ^d	(T/yr) ^e	(lb/hr) ^c	(T/yr) ^e								
Concrete batch plant, point sources	2.36	23.6	4.3	---	---	---	---	---	---	---	---	1.1E-6	2.0E-6
Concrete batch plant, fugitives	0.67	6.7	1.2	---	---	---	---	---	---	---	---	---	---
Emergency generator	0.38	1.0	0.1	6.49	1.6	0.91	0.2	8.04	2.0	0.92	0.2		
Total:	3.41	31.3	5.6	6.49	1.6	0.91	0.2	8.04	2.0	0.92	0.2	1.1E-6	2.0E-6

- a) Particulate Matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers
- b) Volatile Organic Compounds
- c) Pounds per hour
- d) Pounds per day
- e) Tons per year
- f) Chromium 6+

Table 5.2 shows the uncontrolled potential to emit for the concrete batch plant for AIRS facility classification purposes.

Table 5.2 Potential To Emit (for facility classification purposes)

Source	PM ₁₀ ^a		Nitrogen Oxides		Sulfur Dioxide		Carbon Monoxide		VOC ^b	
	(lb/hr) ^c	(T/yr) ^d	(lb/hr) ^c	(T/yr) ^d	(lb/hr) ^c	(T/yr) ^d	(lb/hr) ^c	(T/yr) ^d	(lb/hr) ^c	(T/yr) ^d
Concrete batch plant, point sources	77.28	332	---	---	---	---	---	---	---	---
Emergency generator	0.38	1.6	6.49	27.9	0.91	3.9	8.04	34.6	0.92	4.0
Total:	77.66	334	6.49	27.9	0.91	3.9	8.04	34.6	0.92	4.0

- a) Particulate Matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers
- b) Volatile Organic Compounds
- c) Pounds per hour
- d) Tons per year

Based on this information, the facility requires permit limitations to remain below the major source threshold for PM₁₀. Therefore, this facility is classified as synthetic minor (SM).

5.3 Modeling

The ambient air impact analysis submitted, in combination with DEQ's verification analysis, demonstrated to DEQ's satisfaction that emissions from the facility will not cause or significantly contribute to a violation of any air quality standard.

5.4 Regulatory Review

This section describes the regulatory analysis of the applicable air quality rules with respect to this PTC.

IDAPA 58.01.01.201 Permit to Construct Required

A PTC is required for this facility because, without limits on the potential to emit, the estimated PM₁₀ emissions may cause or contribute to a violation of the National Ambient Air Quality Standards (NAAQS), and the chromium 6+ emissions may exceed the allowable increment for acceptable ambient air concentrations for carcinogens.

IDAPA 58.01.01.203 National Ambient Air Quality Standards (NAAQS)

Air dispersion modeling demonstrated to the satisfaction of the Department that the emissions of criteria pollutants do not exceed the NAAQS. The modeling was based on operation of the concrete batch plant and associated generator of not more than 10 hours per day, which is a permit condition. Because the dispersion modeling predicts that the 24-hour PM₁₀ emissions are close to the 24-hour NAAQS for PM₁₀, a daily PM₁₀ emissions limit was established for the plant and generator combined.

2.3 Emissions Limits

The PM₁₀ emissions from the concrete batch plant, including PM₁₀ emissions from the generator, shall not exceed 31.3 lb/day.

2.5 Hours of Operation

The concrete batch plant, including the generator, shall not operate more than ten hours per day.

Because the air dispersion modeling showed that the estimated PM₁₀ emissions exceeded the allowable increment for nonattainment areas, a permit condition was written which prohibits this facility from operating in any nonattainment area in the state. An air quality permit to construct application may be submitted which requests the ability to locate within a PM₁₀ nonattainment area.

2.13 PM₁₀ Nonattainment Area Operations

The permittee shall not operate the concrete batch plant in any PM₁₀ nonattainment area under this permit. Norm's Utility Contractor, Inc. shall submit an air quality permit to construct application which requests the ability to locate and operate the concrete batch plant within a PM₁₀ nonattainment area. As of the date of this permit, the PM₁₀ nonattainment areas in north Idaho include the Sandpoint area and the Pinehurst area. Contact DEQ for more specific details about the nonattainment area boundaries.

For any other area in the state, a permit condition was written which allows relocating the equipment in accordance with the following condition:

2.14 Relocation

All existing portable equipment shall be registered. At least 10 days prior to relocation of any equipment covered by this permit, the permittee shall submit a scaled plot plan and a complete Portable Equipment Registration and Relocation Form (available on DEQ website at: www.state.id.us/deq/air/equip_relocat.htm), in accordance with IDAPA 58.01.01.500, to the following address:

PERF Processing Unit
DEQ - Air Quality
1410 N. Hilton
Boise, ID 83706-1255

IDAPA 58.01.01.210..... Demonstration of Preconstruction Compliance with Toxic Standards

The facility's estimated toxic air pollutant (TAP) emissions from the concrete batch plant and the generator are shown in Appendix B. The TAP emissions estimates are less than the corresponding screening level or were modeled to demonstrate that they would not exceed the applicable acceptable ambient concentration. The hours of operation are limited to 10 hours per day, which inherently limits the production rate and corresponding estimated TAP emissions.

IDAPA 58.01.01.625..... Visible Emissions

Emissions from point sources are limited to 20% as follows:

2.4.1 Opacity Limit

Emissions emanating from any stack, vent, or other functionally equivalent opening shall not exceed 20% opacity for a period or periods aggregating more than three minutes in any 60-minute period as required in IDAPA 58.01.01.625. Opacity shall be determined using the procedures contained in IDAPA 58.01.01.625.

IDAPA 58.01.01.650-651..... Rules for the Control of Fugitive Dust

This rule has been incorporated as a permit condition to require control of fugitive dust for the concrete batch plant.

2.6 Reasonable Control of Fugitive Emissions

All reasonable precautions shall be taken to prevent PM from becoming airborne as required in IDAPA 58.01.01.651. In determining what is reasonable, considerations will be given to factors such as the proximity of dust-emitting operations to human habitations and/or activities and atmospheric conditions that might affect the movement of particulate matter. Some of the reasonable precautions include, but are not limited to, the following:

- *Use, where practical, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads, or the clearing of lands.*
- *Application, where practical, of asphalt, oil, water or suitable chemicals to, or covering of dirt roads, material stockpiles, and other surfaces which can create dust.*
- *Installation and use, where practical, of hoods, fans and fabric filters or equivalent systems to enclose and vent the handling of dusty materials. Adequate containment methods should be employed during sandblasting or other operations.*
- *Covering, when practical, of open-bodied trucks transporting materials likely to give rise to airborne dusts.*
- *Paving of roadways and their maintenance in a clean condition, where practical.*
- *Prompt removal of earth or other stored material from streets, where practical.*

IDAPA 58.01.01.209.05.....Permit to Construct Procedures for Tier I Sources.

The estimated emissions of PM₁₀, NO_x, SO₂, CO, VOC, and HAP from this facility do not exceed any major source threshold. Therefore, this is not a Tier I source.

5.5 Permit Conditions Review

This section describes the monitoring and recordkeeping permit conditions written in this permit to construct.

To ensure that the emission estimates, PM₁₀ emission limit, and the opacity limit are not exceeded and that the fugitive dust control is effective, the following permit conditions have been established:

2.7 Operations and Maintenance Manual Requirements

Within 60 days after startup, the permittee shall have developed an O&M manual for the air pollution control devices describing the procedures that shall be followed to comply with General Provision No. 2 and the air pollution control device requirements contained in this permit. The manual shall remain onsite at all times and shall be made available to DEQ representatives upon request.

2.9 Pressure Drop Across Air Pollution Control Devices

The pressure drop across the air pollution control devices shall be maintained within manufacturer and O&M manual specifications. Documentation of both manufacturer and O&M manual operating pressure drop specifications shall remain onsite at all times and shall be made available to DEQ representatives upon request.

2.10 Visible Emission Inspection

The permittee shall conduct a monthly facility-wide inspection of potential sources of visible emissions, during daylight hours and under normal operating conditions. The inspection shall consist of a see/no see evaluation for each potential source of visible emissions. If any visible emissions are present from any point of emission, the permittee shall either take appropriate corrective action as expeditiously as practicable, or perform a Method 9 opacity test in accordance with the procedures outlined in IDAPA 58.01.01.625. A minimum of 30 observations shall be recorded when conducting the opacity test. If opacity is greater than 20% for a period or periods aggregating more than three minutes in any 60-minute period, the permittee shall take all necessary corrective action and report the exceedance in accordance with IDAPA 58.01.01.130-136. The permittee shall maintain records of the results of each visible emission inspection and each opacity test when conducted. The records shall include, at a minimum, the date and results of each inspection and test and a description of the following: the permittee's assessment of the conditions existing at the time visible emissions are present (if observed), any corrective action taken in response to the visible emissions, and the date corrective action was taken.

2.11 Operating Parameters

The following operating parameters shall be monitored and recorded when operating. A compilation of the most recent two years of records shall be kept onsite and shall be made available to DEQ representatives upon request.

- *Pressure drop reading across the air pollution control devices once per week*
- *Daily hours of operation of the concrete batch plant*
- *Daily hours of operation of the generator*

2.12 Reasonable Control Measures

The permittee shall conduct a monthly facility-wide inspection of potential sources of fugitive emissions, during daylight hours and under normal operating conditions to ensure that the methods used to reasonably control fugitive emissions are effective. If fugitive emissions are not being reasonably controlled, the permittee shall take corrective action as expeditiously as practicable. The permittee shall maintain records of the results of each fugitive emissions inspection. The records shall include, at a minimum, the date of each inspection and a description of the following: the permittee's assessment of the conditions existing at the time fugitive emissions were present (if observed), any corrective action taken in response to the fugitive emissions, and the date the corrective action was taken.

6. PERMIT FEES

An application fee of \$1,000 is required in accordance with IDAPA 58.01.01 224. The application fee was received by DEQ on October 3, 2005. A permit processing fee of \$2,500.00 is required in accordance with IDAPA 58.01.01 225 because the total increase in emissions is between one and ten tons per year. The processing fee was received by DEQ on February 27, 2006. This facility is not a major facility and is not subject to registration fees.

Table 5.1 PTC PROCESSING FEE TABLE

Emissions Inventory			
Pollutant	Annual Emissions Increase (T/yr)	Annual Emissions Reduction (T/yr)	Annual Emissions Change (T/yr)
NO _x	1.6	0	1.6
SO ₂	0.2	0	0.2
CO	2.0	0	2.0
PM ₁₀	5.6	0	5.6
VOC	0.2	0	0.2
TAPS/HAPS	0.2	0	0.18
Total:	9.8	0	9.8
Fee Due	\$ 2,500.00		

7. PERMIT REVIEW

7.1 *Regional Review of Draft Permit*

The proposed permit for public comment was provided electronically to the DEQ Coeur d'Alene Regional Office for review on December 22, 2005. The Region had comments which were incorporated into the permit as follows:

The fugitive monitoring language in Permit Condition 2.8 was replaced in a more concise form.

Previous Permit Condition 2.8:

2.8 Monitoring Equipment

The permittee shall immediately implement a strategy or strategies to control fugitive dust emissions whenever:

- 2.8.1 *Visible fugitive emissions are greater than 20% from any transfer point. For the purposes of this permit condition, transfer points include, but are not limited to, the following: transfer of sand and aggregate to respective weight bins/hoppers or storage bins/hoppers; transfer of sand and aggregate from respective weight bins/hoppers or storage bins/hoppers to a conveyor; transfer of sand and aggregate from a conveyor to the mix truck; transfer of cement from its storage silo to the mix truck.*
- 2.8.2 *Transfer point control strategies include, but are not limited to, the following: limit drop heights such that there is a homogeneous flow of material; install, operate, and maintain water spray bars to control fugitive dust emissions at transfer points on conveyors.*
- 2.8.3 *Visible fugitive emissions from wind erosion on stockpiles exceeds 20% opacity for a period or periods aggregating more than one minute in any 60-minute period.*
- 2.8.4 *Stockpile wind erosion control strategies include, but are not limited to, the following: limit the height of the stockpiles; limit the disturbance of stockpiles; apply water or a chemical dust suppressant onto the surface of the stockpile.*
- 2.8.5 *Visible fugitive emissions from vehicle traffic on any paved or unpaved roads within the facility boundary of the concrete batch plant exceeds 20% opacity for a period or periods aggregating more than one minute in any 60-minute period.*
- 2.8.6 *Visible fugitive emissions control strategies for vehicle traffic on paved and unpaved roads within the facility boundary include, but are not limited to, the following: limit vehicle traffic; limit vehicle speed; apply water or a chemical dust suppressant to the surface of the road; apply gravel to the surface of unpaved roads; and sweep or use water sprays to clean the surface of a paved road.*

Revised Permit Condition 2.8 (Renumbered as 2.4.2, 2.4.3, and 2.8):

2.4.2 Transfer Point Emissions Limit

Emissions from any transfer point, belt conveyors, or from any other affected source shall not exhibit greater than 10% opacity. Opacity shall be determined by the test methods and procedures contained in IDAPA 58.01.01.625.04.

2.4.3 Fugitive Emissions at the Property Boundary

Visible fugitive emissions shall not be observed leaving the property boundaries exceeding a period or periods aggregating more than one minute in any 60-minute period. This visual determination is to be conducted using Method 22, 40 CFR 60, Appendix A.

2.8 Fugitive Emissions from Haul Roads, Traffic Areas, and Stockpiles

Fugitive PM emissions from traffic or haul roads, traffic areas, and aggregate stockpiles shall be reasonably controlled as required by IDAPA 58.01.01.650 and IDAPA 58.01.01.651. This shall include, but is not limited to, applications of water or environmentally safe chemical dust suppressants.

Permit Condition 2.12, which requires fugitive emission inspections, was changed from quarterly to monthly inspections.

Permit Condition 2.13 was reworded to be more specific regarding PM₁₀ non-attainment areas.

Previous Permit Condition 2.13:

The permittee shall not locate the concrete batch plant in any PM₁₀ nonattainment area. Norm's Utility Contractor, Inc. may submit an air quality permit to construct application which requests the ability to locate within a PM₁₀ nonattainment area.

Revised Permit Condition 2.13:

The permittee shall not operate the concrete batch plant in any PM₁₀ nonattainment area under this permit. Norm's Utility Contractor, Inc. may submit an air quality permit to construct application which requests the ability to locate and operate the concrete batch plant within a PM₁₀ nonattainment area. As of the date of this permit, the PM₁₀ nonattainment areas in north Idaho include the Sandpoint area and the Pinehurst area. Contact DEQ for more specific details about the nonattainment area boundaries.

7.2 Facility Review of Draft Permit

A draft permit was not requested by Norm's Utility Contractor, Inc. for review. The proposed permit for public comment was issued which was reviewed by the facility. A comment was submitted on January 11, 2006 and was addressed in the permit.

7.3 Public Comment

An opportunity for public comment period on the PTC application was provided from November 4, 2005 through December 6, 2005 in accordance with IDAPA 58.01.01.209.01.c. During this time, there was a request for a public comment period on DEQ's proposed action. A proposed PTC for public comment was issued and a public comment period was held from December 28, 2005, through January 26, 2006. Comments were received on January 25, 2006. The DEQ response to comments are shown in Appendix D.

8. RECOMMENDATION

Based on review of application materials, and all applicable state and federal rules and regulations, staff recommends that Norm's Utility Contractor, Inc. be issued PTC No. P-050124 for the portable concrete ready-mix plant. The project does not involve PSD requirements.

CZ/bf Permit No. P-050124

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Appendix A

AIRS Information

P-050124

AIRS/AFS^a FACILITY-WIDE CLASSIFICATION^b DATA ENTRY FORM

Facility Name: Norm's Utility Contractor, Inc.

Facility Location: Portable

AIRS Number: 777-00371

AIR PROGRAM								AREA CLASSIFICATION
POLLUTANT	SIP	PSD	NSPS (Part 60)	NESHAP (Part 61)	MACT (Part 63)	SM80	TITLE V	A-Attainment U-Unclassified N- Nonattainment
SO ₂	B							U
NO _x	B							U
CO	B							U
PM ₁₀	SM						SM	U
PT (Particulate)	SM							U
VOC	B							U
THAP (Total HAPs)	B							
			APPLICABLE SUBPART					

^a Aerometric Information Retrieval System (AIRS) Facility Subsystem (AFS)

^b AIRS/AFS Classification Codes:

- A = Actual or potential emissions of a pollutant are above the applicable major source threshold. For HAPs only, class "A" is applied to each pollutant which is at or above the 10 T/yr threshold, or each pollutant that is below the 10 T/yr threshold, but contributes to a plant total in excess of 25 T/yr of all HAPs.
- SM = Potential emissions fall below applicable major source thresholds if and only if the source complies with federally enforceable regulations or limitations.
- B = Actual and potential emissions below all applicable major source thresholds.
- C = Class is unknown.
- ND = Major source thresholds are not defined (e.g., radionuclides).

Appendix B

Emissions Inventory

P-050124

**HTS PTC Application for Portable Ready Mix Plant
Criteria Pollutant Emission Summary**

Sources	Emission Rate (ton/year)					
	PM-10	NO _x	SO ₂	CO	VOC	Lead
Point Sources						
Ready Mix Generator	0.10	1.62	0.23	2.01	0.23	
Aggregate to bin	1.70					
Sand to bin	0.38					
Hopper loading	2.08					
Cement Silo Filling	0.04					
Fly Ash Silo Filling	0.04					
Batcher Vent (Cement & Fly Ash)	0.02					1.68E-07
Mix Loading	0.04					9.07E-08
Rock Crusher Generator	0.63	21.77	3.87	4.99	0.64	
Rock Crusher	8.30					
Total	13.33	23.39	3.90	7.00	0.87	2.59E-07
Modeling Threshold	1.0	1.0	1.0	na	na	0.6
Modeling Required	Yes	Yes	Yes			No
Fugitive Sources						
Aggregate Storage	1.06					
Sand Storage	0.23					
Total	14.6	23.4	3.9	7.0	0.9	2.59E-07

Sources	Emission Rate (lb/hr)					
	PM-10	NO _x	SO ₂	CO	VOC	Lead
Point Sources						
Emergency Generator	0.38	6.49	0.91	8.04	0.92	
Aggregate to bin	0.93					
Sand to bin	0.21					
Hopper loading	1.14					
Cement Silo Filling	0.02					
Fly Ash Silo Filling	0.02					
Batcher Vent (Cement & Fly Ash)	0.01					5.99E-08
Mix Loading	0.02					3.23E-08
Rock Crusher Generator	1.02	34.82	5.87	7.98	1.02	
Rock Crusher	13.25					
Total	17.00	41.31	6.78	16.02	1.94	9.22E-08
Modeling Threshold	0.2	na	0.2	14.0	na	na
Modeling Required	Yes		Yes	Yes		
Fugitive Sources						
Aggregate Storage	0.55					
Sand Storage	0.12					
Total	17.7	41.3	6.8	16.0	1.9	9.2E-08

**HTS PTC Application for Portable Ready Mix Plant
Summary of HAP Emissions**

Generator Pollutants	CAS Number	EF (lb/yr)	PTE			Total (lb/yr)	IDAPA 86.01.01.0005 EL (lb/yr)	Comparison
			Ready Mix Generator (lb/yr)	Ready Crusher Generator (lb/yr)	Total (lb/yr)			
Benzene	71-43-2	9.33E-04	2.94E-03	7.70E-03	1.06E-02	2.66E-03	Exceeds	
Toluene	108-88-3	4.09E-04	1.29E-03	2.79E-03	4.08E-03	1.02E-03	Below	
Xylenes	1330-20-7	2.85E-04	8.98E-04	1.91E-03	2.81E-03	7.03E-04	Below	
Propylene	115-07-1	2.59E-03	8.13E-03	2.77E-02	3.59E-02	8.96E-03	Exceeds	
1,3-Butadiene	106-99-0	3.91E-05	1.23E-04	7.83E-04	1.23E-04	3.09E-05	Exceeds	
Formaldehyde	50-00-0	1.18E-03	3.72E-03	2.50E-04	4.50E-03	1.13E-03	Exceeds	
Acetaldehyde	75-07-0	7.87E-04	2.42E-03	2.50E-04	2.87E-03	8.87E-04	Below	
Acrolein	107-02-8	9.25E-05	2.91E-04	7.82E-05	3.70E-04	9.24E-05	Below	
Polyyclic aromatic hydrocarbons (PAH)								
Naphthalene	91-20-3	9.49E-05	2.87E-04	1.29E-03	1.58E-03	3.89E-04	Below	
Acenaphthylene		5.06E-05	1.59E-05	9.16E-05	1.07E-04	2.66E-05	Below	
Acenaphthene		1.42E-05	4.47E-06	4.64E-05	5.09E-05	1.27E-05	Below	
Fluorene		2.82E-05	9.20E-05	1.27E-04	2.18E-04	5.47E-05	Below	
Phenanthrene		2.94E-05	9.26E-05	4.05E-04	4.97E-04	1.24E-04	Below	
Anthracene		1.87E-06	5.89E-06	1.22E-05	1.81E-05	4.52E-06	Below	
Fluoranthene		7.81E-06	2.40E-05	4.00E-05	8.40E-05	1.80E-05	Below	
Pyrene		4.76E-06	1.51E-05	3.69E-05	5.19E-05	1.30E-05	Below	
Benzo(a)anthracene	IDAPA PAH	1.68E-06	5.29E-06	6.17E-06	1.15E-05	2.87E-06	Below	
Chrysene	IDAPA PAH	3.53E-07	1.11E-06	1.52E-05	1.63E-05	4.07E-06	Below	

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HTS PTC Application for Portable Ready Mix Plant

Summary of HAP Emissions

	8/9/08	3/12/07	1/10/05	1/13/05	2/83E-06
Benzofluoranthene	1.58E-07	4.84E-07	2.16E-06	2.65E-06	6.63E-07
Benzofluoranthene	1.88E-07	5.82E-07	2.55E-06	3.14E-06	7.85E-07
Benzofluoranthene	3.75E-07	1.18E-06	4.11E-06	5.29E-06	1.32E-06
Indeno(1,2,3-cd)pyrene	5.83E-07	1.84E-06	3.43E-06	5.27E-06	1.32E-06
Dibenz(a,h)anthracene	4.89E-07	1.54E-06	5.51E-06	7.06E-06	1.78E-06
Benzofluoranthene	1.08E-05	4.46E-05	8.10E-05	5.54E-05	Below

Hazardous Air Pollutants: Metal

Pollutant	CAS Number	AP-42 EF (lb/hr uncorrected)		Controlled PTE (lb/hr)		Total	IDAPA EL (lb/yr)	Comparison
		AP-42 EF (lb/hr uncorrected)						
Arsenic	7440-38-2	1.65E-06	1.09E-06	2.32E-07	1.10E-06	1.98E-06	1.50E-06	Below
Beryllium	440-41-7	1.79E-06	9.04E-06	ND	9.80E-10	0.00E+00	2.80E-05	Below
Calcium	7440-43-9	2.34E-07	1.98E-06	1.18E-06	2.17E-10	9.98E-10	3.70E-06	Below
Chromium	7440-47-3	2.52E-07	1.22E-06	1.42E-06	1.34E-06	1.20E-07	5.80E-07	Exceeds
Lead	7439-98-5	7.36E-07	5.20E-07	3.82E-07	5.69E-06	3.23E-06	3.06E-07	Below
Manganese	7440-32-0	2.02E-04	2.58E-07	6.12E-05	2.80E-06	5.18E-06	6.70E-02	Below
Nickel	7723-14-0	1.76E-05	2.28E-06	3.28E-06	2.50E-06	2.77E-07	2.70E-05	Below
Phosphorous	7782-49-2	1.18E-05	3.54E-06	2.02E-05	3.88E-06	1.71E-06	7.00E-03	Below
Selenium		ND	7.24E-06	ND	7.93E-10	0.00E+00	1.30E-02	Below

**HTS PTC Application for Portable Ready Mix Plant
Emergency Backup Power Potential to Emk - Ready Mix Plant**

Assumptions:

Rated Capacity 320.0 kW
23 gal/hr max throughput rate
500 hrs max operation per year
453.8 grams/lb

Stack Parameters:

Height 13 ft
Diameter 8 inches
Exhaust Flow 2765 acfm
Gas Temp 672 F

Fuel:

Diesel* 137,000 Btu/gal
(# 2 Fuel Oil) 0.5 wt% sulfur (max limit)

Calculations

Criteria Pollutants

Pollutant	Manuf. EF ¹ g/kW-hr	AP-42 EF ² lb/MMBtu	PTE		
			lb/hr	lb/yr	lb/yr
NOx	9.2		8.48	3,245	1.62
CO	11.4		8.04	4,021	2.01
PM-10	0.54		0.38	190	0.10
SO ₂ ³		0.29	0.91	467	0.23
VOC	1.3		0.92	459	0.23

Notes:

g/kW-hr = gram per kilowatt-hour
lb/MMBtu = pound per million british thermal unit

Hazardous Air Pollutants⁴

Pollutant	CAS Number	EF lb/MMBtu	PTE			IDAPA 88.01.01.000/000 EL (lb/yr)	Comparison
			lb/hr	lb/yr	lb/yr		
Benzene	71-43-2	9.33E-04	2.84E-03	1.47E+00	7.35E-04	8.00E-04	Exceeds
Toluene	108-88-3	4.09E-04	1.29E-03	6.44E-01	3.22E-04	2.90E+01	Below
Xylenes	1330-20-7	2.89E-04	8.98E-04	4.49E-01	2.25E-04	2.90E+01	Below
Propylene	115-07-1	2.59E-03	6.13E-03	4.06E+00	2.03E-03	NA	
1,3-Butadiene	106-99-0	3.91E-03	1.23E-04	6.16E-02	3.08E-05	2.40E-05	Exceeds
Formaldehyde	50-00-0	1.18E-03	3.72E-03	1.86E+00	9.30E-04	5.10E-04	Exceeds
Acetaldehyde	75-07-0	7.67E-04	2.42E-03	1.21E+00	6.04E-04	3.00E-03	Below
Acrolein	107-02-8	9.25E-05	2.91E-04	1.46E-01	7.28E-05	1.70E-02	Below
Polycyclic aromatic hydrocarbons (PAH)							
Naphthalene	81-20-3	8.48E-05	2.67E-04	1.34E-01	6.68E-05	3.33E+00	Below
Acenaphthylene		5.06E-06	1.59E-05	7.97E-03	3.99E-06		
Acenaphthene		1.42E-06	4.47E-06	2.24E-03	1.12E-06		
Fluorene		2.92E-05	9.20E-05	4.60E-02	2.30E-06		
Phenanthrene		2.94E-05	9.26E-05	4.63E-02	2.32E-05		
Anthracene		1.67E-06	5.89E-06	2.95E-03	1.47E-06		
Fluoranthene		7.61E-06	2.40E-05	1.20E-02	5.96E-06		
Pyrene		4.78E-06	1.51E-05	7.53E-03	3.77E-06		
Benzo(a)anthracene	IDAPA PAH	1.68E-06	5.29E-06	2.65E-03	1.32E-06		
Chrysene	IDAPA PAH	3.53E-07	1.11E-06	5.58E-04	2.78E-07		
Benzo(b)fluoranthene	IDAPA PAH	9.91E-08	3.12E-07	1.58E-04	7.81E-08		
Benzo(k)fluoranthene	IDAPA PAH	1.56E-07	4.88E-07	2.44E-04	1.22E-07		
Benzo(e)pyrene	IDAPA PAH	1.68E-07	5.92E-07	2.98E-04	1.48E-07		
Indeno(1,2,3-cd)pyrene	IDAPA PAH	3.75E-07	1.18E-06	5.91E-04	2.95E-07		
Dibenzo(a,h)anthracene	IDAPA PAH	5.83E-07	1.84E-06	9.19E-04	4.59E-07		
Benzo(g,h,i)perylene	IDAPA PAH	4.86E-07	1.54E-06	7.70E-04	3.85E-07		
IDAPA PAH Total			1.08E-05			9.10E-05	Below

Notes:

* Heat Value from the United States Environmental Protection Agency (EPA) AP-42, Appendix A, Typical Parameters of Various Fuels, (From EPA website, August 2006)
Sulfur content from Idaho Administrative Procedures Act (IDAPA) Chapter 88.01.01.728.
¹ Manufacture emission factors provided by Caterpillar file to HTS, August 2006
² Criteria pollutant emission factors from EPA AP-42, Table 3.3-1 (August 2006), Total TOC assumed to be equal to VOC.
³ Hazardous air pollutant emission factors from EPA AP-42, Table 3.3-2 (August 2006)

HTS PTC Application for Portable Ready Mix Plant
Process Potential to Emit

Assumptions:

Mix Throughput 300 yd³/hr
 10 hrs/day
 365 days/week
 3850 hrs/yr
 Concrete Mix² 4024 t/yd³
 1865 t/course aggregate
 1428 t/sand
 491 t/cement
 73 t/fly ash
 20 gal/water

Dust Collector Parameters³:

Silo Baghouse 0.07 t/yd³ dust collection
 99.9 % efficiency
 Batcher Vent 0.04 t/yd³ dust collection
 (Truck Mix) 99.9 % efficiency
 Batcher Vent 0.07 t/yd³ dust collection
 (Central Mix) 99.9 % efficiency

Calculations

Criteria Pollutants⁴

Process	PM-10 AP-42 EF t/yd ³	PM-10 Manufacturer - EF t/yd ³	Uncontrolled PTE		Controlled PTE	
			t/yr	lb/yr	t/yr	lb/yr
Aggregate to bin	0.0031		0.93	3,385	1.70	6.83
Sand to bin	0.0007		0.21	787	0.38	1.70
Hopper loading	0.0038		1.14	4,161	2.08	9.06
Cement Silo Filling		0.07	21.00	76,650	38.33	134
Fly Ash Silo Filling		0.97	21.00	76,650	38.33	134
Batcher Vent (Cement & Fly Ash)		0.04	12.00	43,800	21.90	77
Mix Loading		0.07	21.00	76,650	38.33	134
Total			77.28	282,072.00	141.04	6595.75

Hexavalent Air Pollutants⁵

Pollutant	CAS Number	Site	AP-42 EF (t/yd ³ material)		Site	Controlled PTE (t/yd ³)		Total	MARPSS (t/yd ³)	Comparison
			As ⁶	As ⁷		As ⁶	As ⁷			
Arsenic	7440-38-2	1.88E-08	1.00E-08	2.32E-07	1.24E-07	1.10E-08	1.98E-08	4.11E-07	1.50E-06	Below
Beryllium	7440-11-7	1.78E-08	9.04E-08	ND	1.32E-09	9.00E-10	9.00E-10	2.30E-08	2.80E-06	Below
Calcium	7440-43-9	2.34E-07	1.98E-08	1.18E-08	1.72E-08	2.17E-10	1.98E-08	2.89E-09	3.70E-06	Below
Chromium	7440-47-3	2.52E-07	1.22E-08	1.42E-08	1.42E-08	1.34E-08	1.20E-07	9.64E-07	5.60E-07	Exceeds
Lead	7439-98-5	7.38E-07	5.20E-07	3.82E-07	5.42E-08	5.68E-09	3.23E-08	3.08E-07	3.98E-07	Below
Manganese	7440-02-0	2.58E-04	2.88E-06	6.12E-05	1.48E-05	2.80E-06	5.18E-06	5.18E-06	6.70E-02	Below
Nickel	7723-14-0	1.78E-05	2.28E-06	3.02E-05	1.18E-05	2.80E-06	2.77E-07	1.01E-06	2.70E-05	Below
Phosphorus	7782-48-2	1.18E-05	3.54E-08	2.02E-05	3.94E-05	3.98E-08	1.71E-06	3.28E-06	7.00E-03	Below
Selenium		ND	7.24E-08	ND	2.82E-08	7.93E-10	7.93E-10	2.22E-07	1.30E-02	Below

Notes:
¹ Current site parameters provided in EPA AP-42, Table 11-12.8, August 2005
² Dust collector system parameters supplied by COM-ECO Concrete Equipment Company, Fort Worth Texas, August 2005
³ Current portable emission factors from manufacturer, COM-ECO and EPA AP-42, Table 11-12.4 (August 2005). Total PM assumed to be equal to PM-10
⁴ PM-10 emission factor not given. All loads assumed to be cement mix unless noted in the next column
⁵ Hexavalent air pollutant factors from EPA AP-42, Table 11-12.4, August 2005
⁶ As⁶ emission factors are for wet fabric filter unless otherwise indicated are applicable for uncontrolled emissions

HTS PTC Application for Portable Ready Mix Plant Aggregate Handling and Storage Piles Potential to Emit Calculations

Assumptions:

Mean Wind Speed ^a , U	9.74 mph
Moisture Content, M	2.5 % Coarse aggregate 6 % Sand
Particle Size Multiplier (<10µm), k	0.35
Hours Operation	3650 hrs/yr
1 yd ³ concrete ^b	4024 lbs 48.4 % Coarse aggregate 35.5 % Sand

Calculations

$$\begin{aligned}
 \text{PM-10 EF}^c &= k \cdot (0.0032) \cdot (U/5)^{1.3} \cdot (M/2)^{1.4} \\
 &= 0.002 \text{ lb / t coarse aggregate} \\
 &= 0.001 \text{ lb / t sand}
 \end{aligned}$$

Emissions based on 300 yd³/hr concrete production rate:

agg. max rate	280.1 t/hr	sand max rate	214.3 t/hr
PM-10 =	0.55 lb/hr	=	0.12 lb/hr
PM-10 =	2.73E-04 t/hr	=	6.13E-05 t/hr

Emissions based on max year throughput rate and storage capacity:

agg. max rate	1,022,257 t/yr	sand max rate	782,115 t/yr
agg. storage	80,000 t	sand storage	22,000 t
total agg.	1,082,257 t/yr	total sand	804,115 t/yr
PM-10 =	2,110.28 lb/yr	=	460.29 lb/yr
PM-10 =	1.06 t/yr	=	0.23 t/yr

^a Wind Speed provide by IDEQ, Email August 2005, Spokane Met data 1987-1991

^b EPA-AP-42, Table 11.12-2, definition of concrete mixture (August 2005)

^c EPA AP-42, Equation 13.2.4-1 (August 2005)

**HTS PTC Application for Portable Ready Mix Plant
Grain Loading Standard - Ready Mix Generator**

Source Information

Manufacturer:	CAT
Model No:	3408
Fuel:	#2 Fuel Oil

Generator Data

PM Emission Rate:	0.38 lb/hr
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Exit Gas Flow Rate Calculation

Exit flow rate: ^a =	850 dcfm (at 32 F and 29.98 in Hg)
Exit flow rate corrected: =	$ACFM(\text{Std } T(^{\circ}R)/\text{Stack } T(^{\circ}R))(\text{Stack } P(\text{inHg})/\text{Std } P(\text{inHg}))$
Exit flow rate corrected: =	914
Exit flow rate (3% O ₂): =	1068 dscfm

Grain loading

Calculated: #2 Fuel Oil	0.04 gr/dscf
IDAPA 58.01.01.677	0.05 gr/dscf

Result:	Meet the grain loading standard: Yes
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^a Manufacture information, August 2005

Appendix C
Modeling Review
P-050124

MEMORANDUM

DATE: February 14, 2006
TO: Carole Zundel, Permit Writer, Air Program
FROM: Kevin Schilling, Stationary Source Modeling Coordinator, Air Program *KS*
PROJECT NUMBER: P-050124
SUBJECT: Modeling Review for Norm's Utility Contractor, Inc. Permit to Construct Application for their facility near Rathdrum, Idaho.

1.0 Summary

Norm's Utility Contractor, Inc. (Norm's) submitted a Permit to Construct (PTC) application for a new concrete batch plant located near Rathdrum, Idaho. Air quality analyses involving atmospheric dispersion modeling of emissions associated with the facility were submitted in support of a permit application to demonstrate that the facility would not cause or significantly contribute to a violation of any ambient air quality standard (IDAPA 58.01.01.203.02).

A technical review of the submitted air quality analyses was conducted by DEQ. The submitted modeling analyses in combination with DEQ's staff analyses: 1) utilized appropriate methods and models; 2) was conducted using reasonably accurate or conservative model parameters and input data; 3) adhered to established DEQ guidelines for new source review dispersion modeling; 4) showed either a) that predicted pollutant concentrations from emissions associated with the proposed facility were below significant contribution levels (SCLs); or b) that predicted pollutant concentrations from emissions associated with the facility, when appropriately combined with background concentrations, were below applicable air quality standards at all receptor locations. Table 1 presents key assumptions and results that should be considered in the development of the permit.

Criteria/Assumption/Result	Explanation/Consideration
Discussions with the Norm's consultant indicated a rock crushing plant was also present at the site. Impacts of the crusher were included in a revised modeling assessment.	To assure compliance with NAAQS, reasonable control of fugitive emissions are required. General requirements of the rock crusher permit by rule will satisfy this requirement.
Controlled emissions were used to demonstrate compliance with the TAP Chromium.	As per IDAPA 58.01.01.210.08.c, TAP emission limits are required in the permit if controlled emissions were used in the modeling analyses to demonstrate compliance.
The batch plant may not be located in any PM ₁₀ non-attainment areas	Impacts from the facility exceed PM ₁₀ significant contribution levels.

2.0 Background Information

2.1 Applicable Air Quality Impact Limits and Modeling Requirements

This section identifies applicable ambient air quality limits and analyses used to demonstrate compliance.

2.1.1 Area Classification

The proposed Norm's facility is located in Kootenai County, designated as an attainment or unclassifiable area for sulfur dioxide (SO₂), nitrogen dioxide (NO₂), carbon monoxide (CO), lead (Pb), ozone (O₃), and particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers (PM₁₀). There are no Class I areas within 10 kilometers of the facility.

2.1.2 Significant and Full Impact Analyses

If estimated maximum pollutant impacts to ambient air from the emissions sources at the facility exceed the significant contribution levels (SCLs) of IDAPA 58.01.01.006.91, then a full impact analysis is necessary to demonstrate compliance with IDAPA 58.01.01.203.02. A full impact analysis for attainment area pollutants involves adding ambient impacts from facility-wide emissions to DEQ-approved background concentration values that are appropriate for the criteria pollutant/averaging-time at the facility location and the area of significant impact. The resulting maximum pollutant concentrations in ambient air are then compared to the National Ambient Air Quality Standards (NAAQS) listed in Table 2. Table 2 also lists SCLs and specifies the modeled value that must be used for comparison to the NAAQS.

2.2 Background Concentrations

Background concentrations were revised for all areas of Idaho by DEQ in March 2003¹. Background concentrations in areas where no monitoring data are available were based on monitoring data from areas with similar population density, meteorology, and emissions sources. Background concentrations used in these analyses are listed in Table 3. Rural/agricultural default values were used for background concentrations. PM₁₀, SO₂, and NO₂ were the only pollutants included in the modeling analyses, since emissions of other criteria pollutants were below modeling applicability thresholds used by DEQ. The SO₂ annual emissions rate was also below the modeling applicability threshold.

During review of the application, DEQ was made aware of a neighboring stone crushing facility. DEQ used methods in the March 2003 background concentration memo¹ to account for PM₁₀ impacts from neighboring facilities. The method involves using generic modeling results as a function of emissions quantities for facilities within 1.0 kilometers. An emissions rate of 100 ton/year was used, with the 24-hour averaging period impact factor of 0.036 µg/m³ per ton/year

1 Hardy, Rick and Schilling, Kevin. *Background Concentrations for Use in New Source Review Dispersion Modeling*. Memorandum to Mary Anderson, March 14, 2003.

and the annual averaging period impact factor of 0.011 $\mu\text{g}/\text{m}^3$ per ton/year, to calculate incremental impacts of 3.6 $\mu\text{g}/\text{m}^3$ for 24-hour PM_{10} and 1.1 $\mu\text{g}/\text{m}^3$ for annual PM_{10} . Impacts of other pollutants from the neighboring facility were assumed to be negligible and indistinguishable from background concentrations.

Pollutant	Averaging Period	Significant Contribution Levels ^a ($\mu\text{g}/\text{m}^3$) ^b	Regulatory Limit ^c ($\mu\text{g}/\text{m}^3$)	Modeled Value Used ^d
PM_{10} ^e	Annual	1.0	50 ^f	Maximum 1 st highest ^g
	24-hour	5.0	150 ^h	Maximum 6 th highest ⁱ
Carbon monoxide (CO)	8-hour	500	10,000 ^j	Maximum 2 nd highest ^g
	1-hour	2,000	40,000 ^j	Maximum 2 nd highest ^g
Sulfur Dioxide (SO_2)	Annual	1.0	80 ^f	Maximum 1 st highest ^g
	24-hour	5	365 ^f	Maximum 2 nd highest ^g
	3-hour	25	1,300 ^f	Maximum 2 nd highest ^g
Nitrogen Dioxide (NO_2)	Annual	1.0	100 ^f	Maximum 1 st highest ^g
Lead (Pb)	Quarterly	NA	1.5 ^h	Maximum 1 st highest ^g

^a IDAPA 58.01.01.006.91

^b Micrograms per cubic meter

^c IDAPA 58.01.01.577 for criteria pollutants

^d The maximum 1st highest modeled value is always used for significant impact analysis

^e Particulate matter with an aerodynamic diameter less than or equal to a nominal ten micrometers

^f Never expected to be exceeded in any calendar year

^g Concentration at any modeled receptor

^h Never expected to be exceeded more than once in any calendar year

ⁱ Concentration at any modeled receptor when using five years of meteorological data

^j Not to be exceeded more than once per year

Pollutant	Averaging Period	Background Concentration ($\mu\text{g}/\text{m}^3$) ^a	Impact of Neighboring Facility ($\mu\text{g}/\text{m}^3$)
PM_{10}	24-hour	73	3.6
	annual	26	1.1
Sulfur dioxide (SO_2)	3-hour	34	Neg
	24-hour	26	Neg
Nitrogen dioxide (NO_2)	annual	17	Neg

^a Micrograms per cubic meter

3.0 Modeling Impact Assessment

3.1 Modeling Methodology

Table 4 provides a summary of the modeling parameters used in analyses submitted by Norm's. CH2M Hill (CH2M), Norm's consultant, performed the air quality analyses.

Parameter	Description/Values	Documentation/Additional Description
Model	ISCST3	ISCST3 version 02035
Meteorological data	1987-1991	Spokane, Washington, surface and upper air data
Terrain	Considered	Elevation data from digital elevation model (DEM) files
Building downwash	Considered	The building profile input program (BPIP) was used
Receptor grid	Grid 1	25-meter spacing along boundary out to 100 meters
	Grid 2	50-meter spacing out to 500 meters
	Grid 3	100-meter spacing out to 500 meters

3.1.1 Modeling protocol

A protocol was submitted to and approved by DEQ prior to submission of the application. Modeling was conducted using methods and data presented in the protocol and the *State of Idaho Air Quality Modeling Guideline*.

3.1.2 Model Selection

ISCST3 was used by CH2M to conduct the ambient air analyses. ISCST3 is appropriate for this facility since all ambient air locations are outside of building recirculation cavities. ISCST3 accounts for building downwash, but does not calculate concentrations for areas within recirculation cavities.

3.1.3 Meteorological Data

Site-specific meteorological data are not available for the proposed facility site near Rathdrum. Spokane, Washington airport is the closest area where model-ready surface and upper air meteorological data are available. These data were used in the modeling analyses.

PCRAMMET, the meteorological data preprocessor for ISCST-3, occasionally generates unrealistically low mixing heights as a result of interpolation algorithms used with the twice daily measured mixing heights. The CH2M and DEQ verification modeling analyses were conducted using meteorological data corrected for low mixing heights. All mixing height values below 50 meters were replaced with a value of 50 meters.

3.1.4 Terrain Effects

The modeling analyses submitted considered elevated terrain, with elevations obtained from USGS digital elevation model (DEM) files. Elevations of terrain were not thoroughly reviewed by DEQ since review of a topographic map indicates the area is nearly flat for dispersion modeling purposes, especially considering that maximum impacts are located very near the emissions sources.

3.1.5 Facility Layout

DEQ verified proper identification of the facility boundary and buildings on the site by comparing the modeling input to a facility plot plan submitted with the application and aerial photographs of the area.

3.1.6 Building Downwash

Plume downwash effects caused by structures proposed for the facility were accounted for in the modeling analyses. The Building Profile Input Program (BPIP) was used to calculate direction-specific building dimensions and Good Engineering Practice (GEP) stack height information from building dimensions/configurations and emissions release parameters for ISCST3.

3.1.7 Ambient Air Boundary

The property boundary was used as the ambient air boundary for the modeling analyses submitted by Norm's. DEQ assumed reasonable measures would be taken to ensure the general public are excluded from access to the property.

3.1.8 Receptor Network

The receptor grids used by CH2M met the minimum recommendations specified in the *State of Idaho Air Quality Modeling Guideline*. DEQ determined the receptor grid was adequate to reasonably resolve maximum modeled concentrations.

3.2 Emission Rates

Emissions rates used in the dispersion modeling analyses submitted by the applicant were reviewed against those in the permit application, the engineering technical memorandum, and the proposed permit. The following approach was used for DEQ verification modeling:

- All modeled emissions rates were equal to or greater than the facility's emissions calculated in the PTC application or the permitted allowable rate.
- More extensive review of modeling parameters selected was conducted when model results for specific sources approached applicable thresholds.

Sources associated with the concrete batch plant will only operate for a maximum of 10 hours in any day. The hourly emissions rates used in the model were adjusted by a factor of 10/24 to account for periods of no emissions. The adjusted emissions rate was modeled for all hours of each day.

Table 5 and Table 6 list emissions rates for sources included in the short-term and long-term dispersion modeling analyses, respectively. CH2M included fugitive PM₁₀ emissions from material handling operations (sand and aggregate to and from storage piles, and material transfers involving conveyors). Emissions from the aggregate crushing unit were not included in the initial modeling analyses, but were included in the revised final modeling analyses. CH2M assessed 24-hour crusher impacts assuming uncontrolled emissions rates and a 16 hour/day operational rate. DEQ determined reasonable control of fugitive emissions, as required by the permit by rule and Idaho regulations, would easily attain a 70 percent control efficiency, based on information presented in EPA's emissions factor data base, AP42.² DEQ also concluded that modeling maximum emissions for 24 hour/day would be more appropriate for conservatively assessing maximum 24-hour impacts. Annual modeled emissions for the crusher were based on 1,250 hour/year. Emissions from the hot mix asphalt plant were also included in the final analyses; however, it will not operate until a PTC is issued for this source.

² AP42, Fifth Edition. Compilation of Air Pollutant Emission Factors, Volume 1: Stationary Point and Area Sources. <http://www.epa.gov/ttn/chief/ap42/index.html>.

Table 5. MODELED EMISSIONS RATES FOR SHORT-TERM (24-HOUR AND LESS)

Source Id	Description	Emission Rates (lb/hr) ^a	
		PM ₁₀ ^b	SO ₂ ^c
SILO1	Cement Silo Filling	0.00875 ^d	0.0
SILO2	Fly Ash Silo Filling	0.00875 ^d	0.0
VENT	Batcher Vent	0.0050 ^d	0.0
LOAD	Mix Loading	0.00875 ^d	0.0
GEN1	Emergency Generator	0.159 ^d	0.91 ^a 0.38 ^d
GEN2	Rock Crusher Generator	0.68 ^f (1.02 ^g)	5.87 ^a 3.91 ^f (5.87 ^g)
DRYER	Dryer	2.396 ^d	0.85 ^a 0.35 ^d
HEATER	Heater	0.00638 ^d (0.0118 ^h)	0.0012 ^a 0.00050 ^d (0.000932 ^h)
SILOA	Asphalt Silo	0.115 ^d	0.0
Fugitive Emissions Sources			
AGG1	Aggregate and Sand to Bin	0.475 ^d	0.0
HOP1	Hopper Loading	0.475 ^d	0.0
CRUSH	Crusher and Ass. Handling	8.83 ^f (3.98 ^h)	0.0
CONVEY	Conveyor	0.70 ^d	0.0

^a Pounds per hour emissions rates. Values in parentheses are those from DEQ's verification analyses, where those values differ from what was used in the submitted analyses

^b Particulate matter with an aerodynamic diameter less than or equal to a nominal ten micrometers

^c Sulfur dioxide

^d Hourly rate modeled for 24-hour standard. Based on 10 hr/day operation

^e Maximum rate modeled for 3-hour standard

^f Hourly rate modeled for 24-hour standard. Based on 16 hr/day operation

^g DEQ analyses based on emissions for 24-hr/day operations

^h Annual emissions assumed 6720 hr/yr operation, which equates to 18.4 hr/day. Submitted analyses were based on 18.5 hr/day. DEQ analyses were based on 10 hr/day and DEQ control measures

Table 6. MODELED EMISSIONS RATES FOR LONG-TERM (ANNUAL)

Source Id	Description	Emission Rates (lb/hr) ^a						
		PM ₁₀ ^b	SO ₂ ^c	NO _x ^d	ben ^e	1,3but ^f	Form ^g	Chr6 ^h
SILO1	Cement Silo Filling	0.00875 ⁱ	0.0	0.0	0.0	0.0	0.0	1.19E-8 ^j
SILO2	Fly Ash Silo Filling	0.00875 ⁱ	0.0	0.0	0.0	0.0	0.0	8.56E-9 ^j
VENT	Batcher Vent	0.0050 ⁱ	0.0	0.0	0.0	0.0	0.0	7.69E-8 ^j
LOAD	Mix Loading	0.00875 ⁱ	0.0	0.0	0.0	0.0	0.0	6.19E-7 ^j
GEN1	Emergency Generator	0.0217 ^k	0.0521 ^k	0.37 ^k	2.94E-3 ^k	1.23E-4 ^k	3.72E-3 ^k	0.0
GEN2	Rock Crusher Generator	0.145 ⁱ	0.838 ⁱ	4.97 ⁱ	Not App.	Not App.	Not App.	Not App.
DRYER	Dryer	0.788 ⁱ	0.116 ⁱ	0.89 ⁱ	Not App.	Not App.	Not App.	Not App.
HEATER	Heater	0.0117 ⁱ	0.000927 ⁱ	0.155 ⁱ	Not App.	Not App.	Not App.	Not App.
SILOA	Asphalt Silo	0.0379 ⁱ	0.0	0.0	Not App.	Not App.	Not App.	Not App.

Table 6. MODELED EMISSIONS RATES FOR LONG-TERM (ANNUAL)								
Source Id	Description	Emission Rates (lb/yr) ^a						
		PM ₁₀ ^b	SO ₂ ^c	NO _x ^d	ben ^e	1,3but ^f	Form ^g	Chr6 ^h
Fugitive Emissions Sources								
AGGI	Aggregate and Sand to Bin	0.475 ⁱ	0.0	0.0	0.0	0.0	0.0	0.0
HOP1	Hopper Loading	0.475 ⁱ	0.0	0.0	0.0	0.0	0.0	0.0
CRUSH	Crusher and Ass. Handling	1.90 ⁱ (0.567 ^m)	0.0	0.0	Not App.	Not App.	Not App.	Not App.
CONVEY	Conveyor	0.229 ⁱ	0.0	0.0	Not App.	Not App.	Not App.	Not App.

^a Pounds per hour emissions rates. Values in parentheses are those from DEQ's verification analyses, where those differ from what was used in the submitted analyses

^b Particulate matter with an aerodynamic diameter less than or equal to a nominal ten micrometers

^c Sulfur dioxide

^d Oxides of nitrogen

^e Benzene

^f 1,3-butadiene

^g Formaldehyde

^h Chromium 6+

ⁱ Based on 10 hr/day operation

^j Value modeled is larger than the hourly rate based on 10 hr/day operation; therefore, results will be conservative

^k Based on 500 hr/yr operation

^l Based on an allowable 1,250 hr/yr operation

^m Based on an allowable 1,250 hr/yr operation and 70% emissions control for reasonable dust control measures

3.3 Emission Release Parameters

Table 7 provides emissions release parameters, including stack height, stack diameter, exhaust temperature, and exhaust velocity. Values used in the analyses appeared reasonable and within expected ranges. Additional documentation /verification of these parameters were not required.

Table 7. EMISSIONS AND STACK PARAMETERS					
Release Point /Location	Source Type	Stack Height (m) ^a	Modeled Diameter (m)	Stack Gas Temp. (K) ^b	Stack Gas Flow Velocity (m/sec) ^c
SILO1	Point	13.8	0.28	293	0.001
SILO2	Point	17.1	0.28	293	0.001
VENT	Point	4.9	0.2	293	0.001
LOAD	Point	11.7	0.52	293	0.001
GEN1	Point	4	0.2	795	41.533
GEN2	Point	4	0.2	708	113
DRYER	Point	8.5	0.46	293	132
HEATER	Point	3.4	0.51	505	2.0
SILOA	Point	8.5	0.85	293	0.001
Volume Sources					
Release Point /Location	Source Type	Release Height (m)	Initial Horizontal Dispersion Coefficient σ_{y1} (m)	Initial Vertical Dispersion Coefficient σ_{z1} (m)	
AGGI	Volume	10.06	0.71	2.34	
HOP1	Volume	3.66	0.71	1.7	
CRUSH	Volume	3.05	12.2	2.84	
CONVEY	Volume	2.13	2.3	6.51	

^a Meters

^b Kelvin

^c Meters per second

3.4 Results for Significant and Full Impact Analyses

CH2M demonstrated compliance with NAAQS using full impact analyses. Results of preliminary significant impact analyses were not presented in the application. Results of the full impact analyses are presented in Table 8.

Pollutant	Averaging Period	Maximum Modeled Concentration ^a (µg/m ³) ^b	Background Concentration (µg/m ³)	Total Ambient Impact (µg/m ³)	NAAQS ^c (µg/m ³)	Percent of NAAQS
PM ₁₀ ^d	24-hour	73.8 ^e (61.2)	73 + 3.6	150.4 (137.8)	150	100 (92)
	Annual	6.9 (9.7)	26 + 1.1	34.0 (36.8)	50	68 (74)
Sulfur dioxide (SO ₂)	3-hour	53.3 ^e (52.9 ^f)	34	87.3 (86.9)	1,300	7 (7)
	24-hour	17.1 ^g (25.2 ^h)	26	43.1 (51.2)	365	12 (14)
Nitrogen dioxide (NO ₂)	Annual	3.5 (3.5)	17	20.5 (20.5)	100	20 (20)

^a Values in parentheses are those obtained from DEQ verification modeling

^b Micrograms per cubic meter

^c National ambient air quality standards

^d Particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers

^e Maximum 6th highest modeled concentration from modeling each of five years separately

^f Maximum 6th highest modeled concentration from modeling a five-year meteorological data set

^g Maximum 1st highest modeled concentration from modeling each of five years separately

^h Maximum 2nd highest modeled concentration from modeling a five year meteorological data set

3.5 Results for TAPs Analyses

Compliance with TAP increments were demonstrated by modeling uncontrolled TAP emissions (those TAPs with emissions exceeding the ELs) from the generator. Compliance with chromium6+ was demonstrated by modeling controlled emissions from various material handling operations, as per IDAPA 58.01.01.210.08. An emissions limit for chromium is needed in the permit, as per IDAPA 58.01.01.210.08.c, since impacts of controlled emissions were used to demonstrate compliance. Table 9 summarizes the ambient TAP analyses.

TAP	Averaging Period	Maximum Modeled Concentration ^a (µg/m ³) ^b	AACC (µg/m ³)	Percent of AACC
Benzene	Annual	0.004	0.1200	3
1,3-Butadiene	Annual	0.00008	0.0036	2
Formaldehyde	Annual	0.00266	0.0770	3
Chromium 6+	Annual	1.3E-6	8.3E-5	2

^a Values in parentheses are modeling results obtained by DEQ verification analyses

^b Micrograms per cubic meter

^c Meters

4.0 Conclusions

The ambient air impact analysis submitted, in combination with DEQ's verification analyses, demonstrated to DEQ's satisfaction that emissions from the facility will not cause or significantly contribute to a violation of any air quality standard.

Appendix D
Response to Comments
P-050124



**Air Quality Permitting
Response to Public Comments**

March 8, 2006

Permit to Construct No. P-050124

Norm's Utility Contractor, Inc.

Facility ID No. 777-00371

Prepared by:
Carole Zundel, Permit Writer
Kevin Schilling, Air Dispersion Modeler
AIR QUALITY DIVISION

FINAL PERMIT

1. BACKGROUND

As required by IDAPA 58.01.01.209.01 of the Rules for the Control of Air Pollution in Idaho (Rules), the Idaho Department of Environmental Quality (DEQ) provided Permit to Construct No. P-050124 for Norm's Utility Contractor, Inc., for public notice and comment. Public comment packages, which included the application for a permit to construct, the proposed permit to construct, and the associated air quality statement of basis, were made available for public review at DEQ's Coeur d'Alene Regional Office, the Rathdrum Branch of the Kootenai County Library in Rathdrum, DEQ's state office in Boise, and on DEQ's web site. The public comment period for the permit was provided from December 28, 2005 through January 26, 2006.

The following is a list of all documents received from the public containing comments on the above referenced permit action.

2. PUBLIC COMMENT AND RESPONSES

This section provides the air quality related comments submitted on the proposed action and DEQ's responses to those comments. Based on the application materials and the Rules, DEQ has responded only to those comments that directly relate to the air quality aspects of the permit.

Comments taken from Stephen E. West, Centra Consulting, Inc., dated 1/25/06

Comment No. 1

Modeling does not include all facility sources or nearby sources. Norm's Utility Contractor, Inc's modeling protocol states: "*For pollutants with concentrations greater than the SCLs, the design concentration will be determined and compared to the NAAQS. This design concentration is not the highest 1st high concentration for averaging periods other than annual. ... This concentration will include contributions from the facility, nearby sources, and ambient background concentrations. ...*" (emphasis added). In addition, the State of Idaho Air Quality Modeling Guideline states: "*In a FIA (full impact analysis), the scope of the analysis is expanded from TEPA (preliminary analysis) to include impacts from all other sources at the facility and background.*" The guideline states that if the modeled emissions exceed the SCL then a FIA is required.

Upon review of the analysis, the modeled emissions exceed the SCL's for PM₁₀ and SO₂. The PM₁₀ modeled impacts are 7.26 µg/m³ on an annual average and 70.29 µg/m³ on a 24-hour average. The SCLs are 1 µg/m³ on an annual average and 5 µg/m³ on a 24-hour average. The SO₂ modeled impacts show a 24-hour average impact of 11.07 µg/m³. The 24-hour average SCL for SO₂ is 5 µg/m³.

While the modeled concentrations are clearly greater than the SCLs, the final modeling analysis does not include all of the contributions from the facility or nearby sources as the facility's modeling protocol states it would. This doesn't appear to be a significant oversight for the SO₂ impacts because the facility impact plus background is well below the standard. It is, however, extremely important to ensure NAAQS compliance for PM₁₀. The estimated PM₁₀ 24-hour average concentration including only the new source impacts and the background are 143.29 µg/m³ compared to the standard of 150 µg/m³, only 6.71 µg/m³ below the standard. There are PM₁₀ emitting sources at the facility that weren't included in the modeling analysis and numerous industrial sources nearby that weren't included. The application states that there is a crusher at the facility, but the emissions from the crusher were not included in the modeling analysis. The

modeling memorandum states that impacts of the crusher were not included in the modeling assessment. In addition, the facility has an asphalt plant onsite that was not included in the analysis. The facility is currently advertising for staff and operators for the asphalt plant, so they clearly intend to operate it.

Since the application is for a concrete batch plant that will not be collocated with any other equipment besides a crusher, the permit should explicitly state that the facility cannot collocate with any other emission sources unless the applicant includes other emission sources in the NAAQS analysis.

The modeling analysis also failed to include impacts from an asphalt plant, crusher, and concrete batch plant located across the street from the facility, within 60 yards of the property boundary. Because the PM₁₀ impacts are well above the SCLs, they are so close to the standard, and the facility's approved modeling protocol states that they would, the facility should be required to demonstrate that the concrete batch plant will not cause or significantly contribute to a violation of any ambient air quality standard by including all PM₁₀ impacts from sources at the facility and sources nearby the facility prior to receiving a permit to construct.

The modeling analysis also failed to include any buildings. The site plan shows a shop to be built. The shop was not included in the modeling analysis with no explanation as to why. This should be addressed to show that it will not impact the NAAQS analysis.

DEQ Response to Comment No. 1

The State of Idaho Air Quality Modeling Guideline also states, "When conducting NAAQS modeling for minor source applications, the sources not explicitly included in the model (e.g., mobile sources; small, stationary, sources; fugitive sources; and large, distant sources) are accounted for by adding a background concentration representative of the air quality in the area." DEQ evaluates to need for specific inclusion of sources in the modeling on a case-by-case basis, considering the magnitude of the source, the conservatism of the background value used, the distance from sources to the ambient air boundary, the distance to nearby sources, and the land use of the area where the facility is located.

The modeling analyses conducted in support of the PTC were revised to account for all facility sources and nearby sources. Revised modeling also included buildings present at the site that may cause plume downwash. Fugitive emissions from the crusher at the facility were explicitly modeled. Impacts from the neighboring facility were addressed using a generic procedure developed in a DEQ background concentration memorandum.¹ Generic modeling was used to develop impact levels as a function of emissions for sources located within 1.0 kilometers of the permitted facility. DEQ modeling staff assumed the nearby source had PM₁₀ emissions of 100 tons per year, and using this method generated an impact of 3.6 µg/m³ for a 24-hour averaging period and 1.1 µg/m³ for an annual average. As indicated in the revised modeling memorandum, compliance NAAQS was demonstrated using these adjustments.

Regarding the asphalt plant collocated on the site, there is currently a permit application in with the DEQ for that plant. This permit will be processed in accordance with IDAPA 58.01.01.200 for permitting a new asphalt plant, which will include air quality dispersion modeling, where applicable. This asphalt plant is not a part of the concrete batch plant permit application, as the asphalt plant application was submitted separately and after the application for the concrete batch plant.

¹ Hardy, Rick and Schilling, Kevin. Background Concentrations for Use in New Source Review Dispersion Modeling. Memorandum to Mary Anderson, March 14, 2003.
PTC-Response to Public Comments-Norm's Utility Contractor, Inc., Rathdrum

Comment No. 2

Not all fugitive emissions are included in the application. IDAPA 58.01.01.201.01.a.i requires the facility to include *“the nature and amount of emissions (including secondary emissions), and the manner in which it will be operated and controlled.”* Norm's Utility Contractor, Inc neglected to quantify or even qualitatively describe all fugitive dust emissions and the methods they will use to reasonably control them. The only fugitives listed are from aggregate storage and sand storage, and the fugitive emissions calculation neglect to include vehicle traffic. Also, the annual emission calculations assume that the aggregate and sand are only stored while the facility is operating. In other words, the annual storage pile emissions were estimated using 5616 hours per year of operation. Does this mean that the storage piles will be not present when the facility is not operating, for instance over night? The emissions from storage piles should be based on 24 hours per day.

The Modeling Guideline states that *“facilities may be required to model fugitive emissions if DEQ determines it necessary to protect ambient air quality standards.”* Without accurate estimates of fugitive emissions, how can DEQ make the determination as to whether fugitive emissions need to be included in the modeling analysis? In addition, with the PM₁₀ concentration only 6.71 µg/m³ below the standard it seems that there is a high likelihood that the ambient air quality standard for PM₁₀ will be shown to be exceeded if fugitive emissions are included in the analysis. The rock crusher is estimated to emit 8.3 tons of PM₁₀ per year that was not included in the NAAQS analysis. The crusher is listed as a point source, not a fugitive source and the impacts should be assessed in the modeling analysis to ensure NAAQS compliance.

A permit to construct should not be issued until the facility can demonstrate that the addition of all fugitive dust emissions resulting from the operation of the plant will not cause or contribute to a violation of an ambient air quality standard. If it is found that fugitive dust emissions must be controlled to protect air quality, a fugitive dust control plan should be required. The modeling memo in Appendix C of the Statement of Basis states: *“To assure compliance with NAAQS, aggressive control of fugitive emissions should be required.”* The proposed permit does not include requirements for *“aggressive control”* of fugitive emissions. Even so, it is unknown what level of control is required to protect the NAAQS since fugitive emission were not included in the NAAQS analysis.

DEQ Response to Comment No. 2

With current revisions to the modeling analyses and the DEQ modeling memorandum, the only fugitive emissions not included explicitly were fugitive emissions from vehicle traffic on facility roadways and wind erosion emissions from storage piles. This is consistent with current DEQ modeling procedures. The impact of these fugitive emissions are accounted for through the use of a conservatively high background concentration value (using a number based on the upper 99th percentile of monitored concentrations). Explicitly modeling these sources is problematic because: 1) emissions rates are highly uncertain and vary considerably with weather conditions and emissions control measures (applying dust suppressants to roadways); 2) PM₁₀ emitted from these sources typically have comparatively larger particle diameters and will tend to settle out within a short distance.

Comment No. 3

The facility is proposed to be permitted as a portable plant, The proposed permit is for a portable source. If the facility is intended to be portable, and the analysis was conducted as such, the facility should be required to relocate within a year. If it is not going to be relocated it should be permitted as a permanent facility once all permitting and modeling requirements are met.

DEQ Response to Comment No. 3

There is no regulatory limit on the length of time that a portable facility with a permit to construct remains at a site. Nonmetallic mineral processing plants that opt to operate under the permit by rule (IDAPA 58.01.01.795) rather than obtain a permit to construct or a Tier II operating permit are required to relocate within 12 months or obtain a permit to construct or a Tier II operating permit.

Comment No. 4

It is unclear as to how the facility calculated emissions from the facility. While AP-42 was used for the batch plant, it appears that some of the calculations underestimate emissions. AP-42 has controlled emission factors for cement loading and cement supplement loading. The facility estimates particulate emissions at 0.02 lb/hr, however, when AP-42 emission factors are used to estimate emissions, a higher emission rate of 0.03 lb/hr for each source is found. It isn't clear if the facility accounted for their control devices differently than AP-42. This could be significant when used in the air quality model. Without a clear description of how emissions were calculated, showing all calculations and assumptions, the estimated emission rates cannot be verified. A permit to construct should not be issued until the emission rates can be verified as being accurate, or recalculated to conservatively estimate the emissions from the source.

DEQ Response to Comment No. 4

AP-42 is a compilation of industry average emission rates. When source-specific data is available, such as manufacturer's specifications or source test data for the equipment that is being permitted, this data is more representative of the emissions than the industry average values in AP-42. It is more accurate and appropriately conservative to use the source specific data.

In the permit application for Norm's Utility Contractor, Inc.'s concrete batch plant, in Appendix C Emission Estimates, 8th page, Process Potential to Emit, emissions from the cement silo filling and fly ash silo filling operations are estimated at 0.02 lb/hr each. The emission factor used is 0.07 lb/yd³ based on manufacturer's specifications, as footnoted under the table on that page as "Dust collection system parameters supplied by CON-E-CO, Concrete Equipment Company, Fax from Morse Bros., August 2005." A copy of this fax is included in the permit application in Appendix C. On the page in the fax titled, "Specifications for Model PJ-980 Dust Collection System," the equation to calculate the dust to the dust collector is shown as follows:

$$0.07 \text{ lb/yd}^3 \times \text{___ yd}^3 \text{ concrete/hr} = \text{___ lb/hr}$$

The specifications further show that the dust out of the dust collector is estimated by multiplying the dust collected by 0.001.

As an example of this calculation, the design throughput of concrete is 300 yd³/hr. The estimated dust into the dust collector, using the equation, is calculated to be 21 lb/hr. That value is then multiplied by 0.001 to obtain the emissions from the dust collector of 0.021 lb/hr, which was rounded to 0.02 in the process potential to emit table in the permit application.

Manufacture emission rates/bag house efficiencies were used to calculate these emissions. This is defined on the calculation sheet for "Process Emissions". - A foot note describing the source is also present. There should be a total of four baghouses- two silos, one for the batch venter (truck mix) and one for the batch venter (central mix).

Comment No. 5

Table 2.1 of the proposed permit lists control equipment as being only one dust collector control device with specific stack parameters. The permit application lists four dust collector control devices and their associated stack parameters. The permit should list all of the pollution control equipment and stack parameters to ensure that the installation of control equipment is federally enforceable.

DEQ Response to Comment No. 5

There are four baghouses from the permit application, as follows:

Silo Baghouse No. 1
Model No. 14-23
Stack ht.: 13.8 m
Diameter: 0.28 m
Velocity: 0.001 m/s
Temp.: 293 K

Silo Baghouse No. 2
Model No. 14-23
Stack ht.: 17.1 m
Diameter: 0.28 m
Velocity: 0.001 m/s
Temp.: 293 K

Two Batcher Vent Baghouses (truck mix and central mix)

Model No. PJ-980
Stack ht.: 4.9 m
Diameter: 0.2 m
Velocity: 0.001 m/s
Temp.: 293 K

Model No. PJ-980
Stack ht.: 11.7 m
Diameter: 0.52 m
Velocity: 0.001 m/s
Temp.: 293 K

This information will be included in the statement of basis. A list of the baghouses will be included in the permit.

Comment No. 6

The rock crusher emissions were estimated in the application, however, the crusher was not included in the proposed permit. Emissions from the crusher were estimated using an operating schedule of 12 hours per day. It isn't clear that this is a federally enforceable limit. The operation of a crusher for 12 hours per day with this facility should either be made a permit condition or the emissions should be based on 24 hours per day of operation.

DEQ Response to Comment No. 6

DEQ's revised verification analyses included modeling of the crusher at an operational rate of 24 hours per day as a conservative estimate of impacts. DEQ's analyses also estimated a 70 percent control of fugitive emissions based on reasonable controls required by the permit by rule program and other Idaho air quality regulations addressing the control of fugitive dust.